

# BAG CLOSURE CATALOG CANADA



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GASPÉSIE

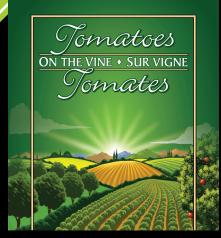
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PRODUIT DU QUÉBEC PRODUCT OF QUÉBEC

CANADA N° 1





**BAG CLOSURES • CLOSURE-LABELS • DISPENSERS** 

to redeem coupon

CATALOG #102 8-15-19



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## HAND APPLIED BAG CLOSURES

# Series A and F

**SERIES A** is available with the closure openings noted at the bottom of the page.



MEDIUM DUTY CLOSURES UP TO 5 lb. (2.3 Kg) CONTENT WEIGHT

0.030" (0.076 cm)



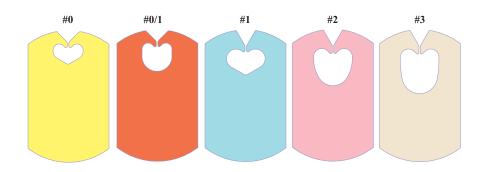
HEAVY DUTY CLOSURES UP TO 10 lb. (4.5 Kg) CONTENT WEIGHT

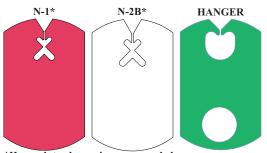
0.045" (0.114 cm)

| Closure Colors available:   | Red, White, Blue, Orange, Yellow, Green,             |
|-----------------------------|--|
|                             | Pink and Tan (Multi-colored packs are not available) |
| Packaged:                   | 500/strap, 10 straps per carton (0C-0006) 5M         |
|                             | 500/strap, 100 straps per carton (0C-0004) 50M       |
| Minimum Order:              | 5,000  |
| Approximate Shipping Weight | :  |
|                             |  |
|                             |  |
|                             |  |

**SERIES F** is available with the closure openings noted at the bottom of the page.

Size......27/32" (2.14 cm) wide x 1-3/8" (3.49 cm) long

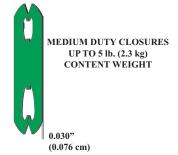




\*Heavy duty closure is recommended for net bag openings.



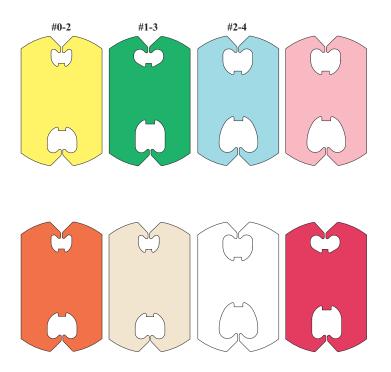
# HAND APPLIED BAG CLOSURES Series AM



**SERIES AM** is manufactured with lok openings at both ends of the closure and is available with the closure openings noted at the bottom of the page.

| Closure Colors available:  | Red, White, Blue, Orange, Yellow, Green,                    |
|----------------------------|---|
|                            | Pink and Tan (Multi-colored packs are not available)        |
| Packaged:                  | 500/metal strap, 10 per carton (0C-0006) 5M                 |
|                            | 500/metal strap, 100 per carton (0C-0004) 50M               |
| Minimum Order:             | 5,000   |
| Approximate Shipping Weigh | nt:5 M Packs: 7.5 Lbs (3.4 Kg), 50M Packs: 67 Lbs (30.4 Kg) |

Size.....27/32" (2.14 cm) wide x 1-3/8" (3.49 cm) long





# HAND APPLIED BAG CLOSURES Series W and W72



0.045"

**SERIES** W is available with the closure openings noted at the bottom of the page.

Closure Colors available:

Red, White and Green

(Multi-colored packs are not available)

Packaged:

2,000 pack, 5 packs per carton (0C-0522) 10M

Minimum Order:

10,000

Approximate Shipping Weight:

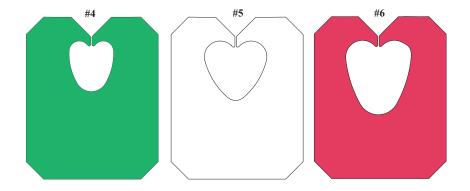
10M packs: 32 Lbs (14.5 Kg)



**SERIES W72** is available with the closure openings noted at the bottom of the page.

Closure Colors available: Red, White and Green
Packaged: Loose, (0C-0004) 6M
Minimum Order: 6,000
Approximate Shipping Weight: 6M packs: 32 Lbs (14.5 Kg)

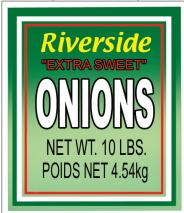
Size......1-3/8" (3.49 cm) wide x 1-11/16" (4.29 cm) long





# HAND APPLIED BAG CLOSURE-LABELS **Series C**





MEDIUM DUTY CLOSURES UP TO 5 LBS (2.3 Kg) CONTENT WEIGHT

0.030" (0.076 cm)



0.045" (0.114 cm) **SERIES** C closure-labels can be printed in any number of colors on one or both sides. They are available with the closure openings noted at the bottom of the page. The label can be printed on our standard C1S Tagboard (10 pt, white), or a synthetic label material.

SEE APPENDIX FOR ADDITONAL CLOSURE-LABEL PRINTING INFORMATION.

## Label Size...... 1-15/16" (4.92 cm) wide x 2-1/4" (5.72 cm) long

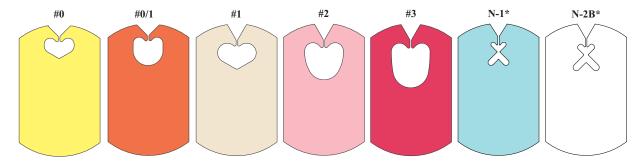
Corner shape of the label may be square or have rounded corners. Three round corner options are available: (See Appendix)

- 1). All four corners rounded to a 3/8" (0.95 cm) radius
- 2). Top two corners rounded to an 11/16" (1.75 cm) radius
- 3). Top two corners rounded to 11/16" (1.75 cm) radius and bottom two rounded to a 3/8" (0.95 cm) radius.

#### **Medium Duty**:

| Red, White, Blue, Orange, Yellow, Green,               |
|--|
| . Pink and Tan (Multi-colored packs are not available) |
|  |
|  |
| ::   |
|  |

| Heavy Duty:               |  |
|---------------------------|--|
| Closure Colors available: | Red, White, Blue, Orange, Yellow, Green,             |
|                           | Pink and Tan (Multi-colored packs are not available) |
| Packaged:                 |  |
| Minimum Order:            |  |
|                           | 7M packs: 19 Lbs (8.6 Kg)                            |
| Packaged - NET BAG:       | Loose/3,000 per carton (0C-0719)                     |
| •                         | 14,000   |
|                           | - NET BAG:3M packs: 9 Lbs (4.1 Kg)                   |



\*Heavy duty plastic is recommended for net bag openings.



# HAND APPLIED BAG CLOSURE-LABELS Series MS



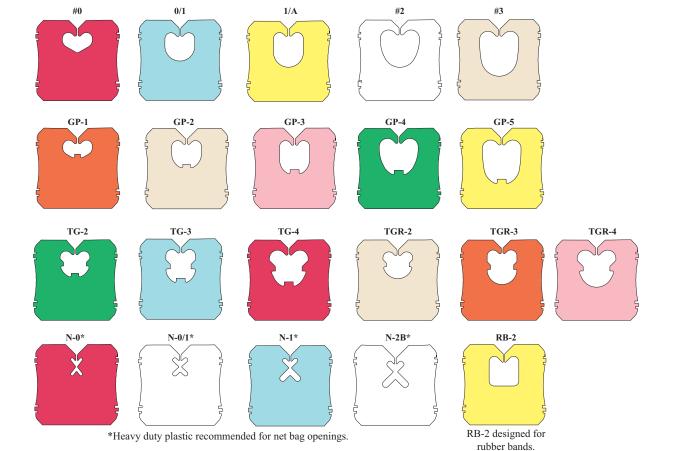
**SERIES MS** closure-labels can be printed in any number of colors on one or both sides. They are available with the closure openings noted at the bottom of the page. The label can be printed on our standard C1S Tagboard (10 pt, white), or a synthetic label material.

SEE APPENDIX FOR ADDITIONAL CLOSURE-LABEL PRINTING INFORMATION.



Label Size......7/8" (2.22 cm) wide x 1-3/8" (3.49 cm) long

Closure Colors available: Red, White, Blue, Orange, Yellow, Green,
Pink and Tan (Multi-colored packs are not available)
Packaged: Loose or 1,000/bag, 8,000 per carton (0C-0129)
26,000 per carton (0C-0522)
Minimum Order: 26,000
Approximate Shipping Weight: ...8M packs: 12 Lbs (5.4 Kg), 26M packs: 30 Lbs. (13.6 Kg)





# HAND APPLIED BAG CLOSURE-LABELS Series PS

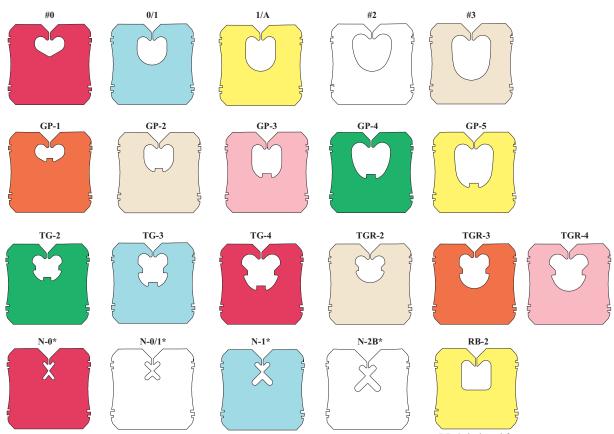


**SERIES PS** closure-labels can be printed in any number of colors on one or both sides. They are available with the closure openings noted at the bottom of the page. The label can be printed on our standard C1S Tagboard (10 pt, white), or a synthetic label material.

MEDIUM DUTY CLOSURES
UP TO 5 LBS (2.3 Kg)
CONTENT WEIGHT

0.030"
(0.076 cm)

SEE APPENDIX FOR ADDITIONAL CLOSURE-LABEL PRINTING INFORMATION.



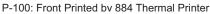
\*Heavy duty plastic recommended for net bag openings.

RB-2 designed for rubber bands.



## HAND APPLIED BAG CLOSURE-LABELS Series P-100





MEDIUM DUTY CLOSURES Up to 5 Lbs. (2.3 kg)

HEAVY DUTY CLOSURES UP TO 10 LBS. (4.5 KG)

0.030" (0.076 cm)



P-100: Back - Custom printed at factory

SERIES P-100 closure-labels are designed to be printed with Kwik Lok's 884 Thermal Printer. The printer can print bar codes, and other label variables. The P-100 and 884 Printer allow the packager to print their own labels. The back of the label can be preprinted at a Kwik Lok plant with custom graphics. Labels can be printed on our standard C1S Tagboard or a synthetic label material. They are available with the closure openings noted at the bottom of the page. Labels are available in LEFT HAND ONLY.

SEE APPENDIX FOR ADDITIONAL CLOSURE-LABEL PRINTING INFORMATION.

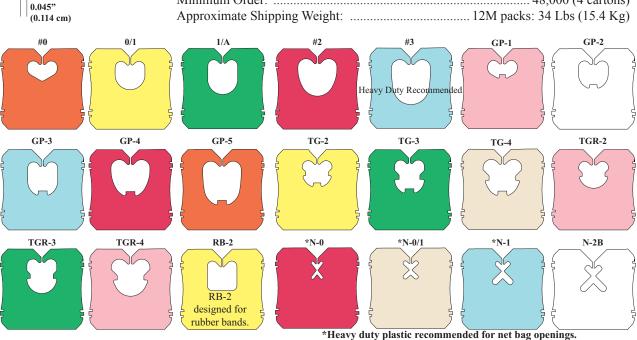
After the closure-labels are printed by the 884 Thermal Printer, they can be separated by Kwik Lok's optional 888A Separator unit that removes the labels from the rolls.

## **Medium Duty:**

| Closure Colors available:    | Red, White, Blue, Orange, Yellow, Green,             |
|------------------------------|--|
|                              | Pink and Tan (Multi-colored packs are not available) |
| Packaged:                    | 2,000 per roll, 8 rolls per carton (0C-0203) 16M     |
| Minimum Order:               |  |
| Approximate Shipping Weight: |  |

### **Heavy Duty:**

| Closure Colors available:   | Red, White, Blue, Orange, Yellow, Green,               |
|-----------------------------|--|
|                             | . Pink and Tan (Multi-colored packs are not available) |
| Packaged:                   | 1,500 per roll, 8 rolls per carton (0C-0203) 12M       |
| Minimum Order:              |  |
| Approximate Shipping Weight | · 12M nacks: 34 Lhs (15 4 Kσ)                          |





## HAND APPLIED BAG CLOSURE-LABELS Series T-210



884 PRINT AREA: 2-3/16" X 3/4" (5.56 cm x 1.91 cm) SERIES T-210 closure-labels are designed to be printed with Kwik Lok's 884 Thermal Printer. The printer can print bar codes, and other label variables. The T-210 and 884 Printer allow the packager to print their own labels. The back of the label can be preprinted at a Kwik Lok plant with custom graphics. Labels can be printed on our standard C1S Tagboard or a synthetic label material. Series T-210 Closure-Labels are available with the closure openings noted at the bottom of the page. Labels are available in RIGHT HAND ONLY.

SEE APPENDIX FOR ADDITIONAL CLOSURE-LABEL PRINTING INFORMATION.

After the closure-labels are printed by the 884 Thermal Printer, they can be separated by Kwik Lok's optional 888A Separator unit that removes the labels from the rolls.



HEAVY DUTY CLOSURES UP TO 10LBS (4.5 Kg) CONTENT WEIGHT

> 0.045" (0.114 cm)

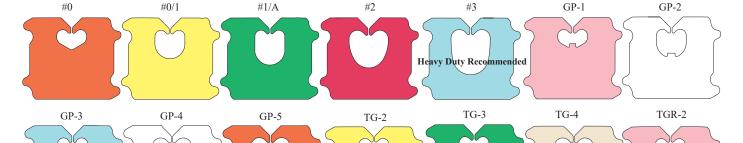
(0.076 cm)

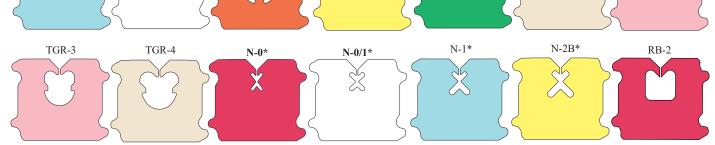
## **Medium Duty:**

| Closure Colors available:    | Red, White, Blue, Orange, Yellow, Green,             |
|------------------------------|--|
|                              | Pink and Tan (Multi-colored packs are not available) |
| Packaged:                    | 1,500 per roll, 8 rolls per carton (0C-0203) 12M     |
| Minimum Order:               |  |
| Approximate Shipping Weight: |  |

#### **Heavy Duty:**

| Closure Colors available:    | Red, White, Blue, Orange, Yellow, Green,             |
|------------------------------|--|
|                              | Pink and Tan (Multi-colored packs are not available) |
| Packaged:                    | 1,250 per roll, 8 rolls per carton (0C-0203) 10M     |
| Minimum Order:               |  |
| Approximate Shipping Weight: |  |





\*Heavy duty plastic recommmended for net bag openings.

RB-2 designed for rubber bands.



# HAND APPLIED BAG CLOSURES used w/814 Dispenser Series AA, AB & FA

Series AA and Series AB are designed to be used with Kwik Lok's 814 Dispenser. The closures are packaged on steel rods for mounting in the dispenser.

**SERIES AA** is available with the closure opening #0 only.

| Closure Colors available: | Orange                                       |
|---------------------------|--|
|                           | 250 per rod, 20 rods per carton (0C-0233) 5M |
| Minimum Order:            | 5,000  |
|                           | 5M Packs: 7.5 Lbs (3.4 Kg)                   |

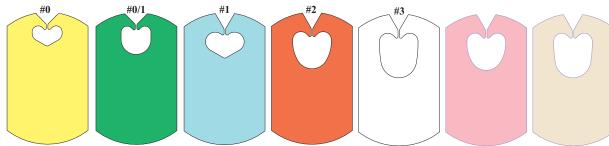
**SERIES AB** is available with the closure openings listed below.

| Closure Colors available: | Red, White, Blue, Orange, Yellow, Green,             |
|---------------------------|--|
|                           | Pink and Tan (Multi-colored packs are not available) |
| Packaged:                 | 250 per rod, 20 rods per carton (0C-0233) 5M         |
| Minimum Order:            | 5,000  |
|                           | 5M Packs: 7.5 Lbs (3.4 Kg)                           |

**SERIES FA** is available with the closure openings listed below.

| Closure Colors available:   | Red, White, Blue, Orange, Yellow, Green,               |
|-----------------------------|--|
|                             | . Pink and Tan (Multi-colored packs are not available) |
| Packaged:                   |  |
| Minimum Order:              |  |
| Approximate Shipping Weight | 3.5M Packs: 7.5 Lbs (3.4 Kg)                           |

Size ......27/32" (2.14 cm) wide x 1-3/8"" (3.49 cm) long





814 Kwik Lok Dispenser

SEE APPENDIX FOR 814 DISPENSER INFORMATION

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MEDIUM DUTY CLOSURES UP TO 5 LBS (2.3 Kg) CONTENT WEIGHT

0.030" (0.076 cm)

HEAVY DUTY CLOSURES UP TO 10 LBS (4.5 Kg) CONTENT WEIGHT

0.045" (0.114 cm)









Page 12



# HAND APPLIED BAG CLOSURES used w/814 Dispenser Series AD & AE

**Series AD and Series AE** are designed to be used with Kwik Lok's 814 Dispenser. The closures are packaged on steel rods for mounting in the dispenser. They are manufactured with lok openings at each end of the closure. This design allows the packager to use one closure for a wider range of bag sizes.

**SERIES AD** is available with the closure opening #0-2 only.



| Closure Colors available:    | Orange                                       |
|------------------------------|--|
|                              | 250 per rod, 20 rods per carton (0C-0233) 5M |
| •                            | 5,000  |
| Approximate Shipping Weight: |  |
|                              |  |

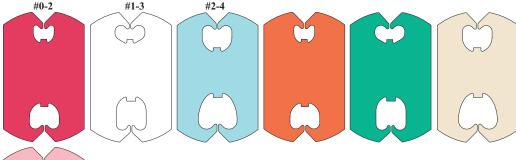
**SERIES AE** is available with the closure openings listed below.

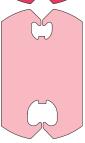
Closure Colors available: Red, White, Blue, Orange, Yellow, Green, Pink and Tan (Multi-colored packs are not available)

Packaged: 250 per rod, 20 rods per carton (0C-0233) 5M Minimum Order: 5,000

Approximate Shipping Weight: 5M Packs: 7.5 Lbs (3.4 Kg)

Size ......27/32" (2.14 cm) wide x 1-3/8"" (3.49 cm) long







SEE APPENDIX FOR 814 DISPENSER INFORMATION

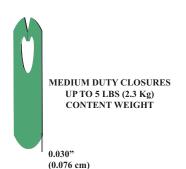


# HAND APPLIED BAG CLOSURES used w/814 Dispenser Series CA Closure-Labels





SEE APPENDIX FOR 814 DISPENSER INFORMATION



**SERIES CA** closure-labels are designed to be used with Kwik Lok's 814 Dispenser. The closures are packaged on steel rods for mounting in the dispenser.

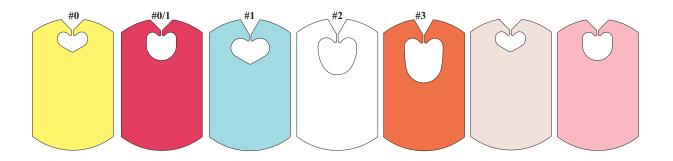
They are available with the closure openings noted at the bottom of the page.

The closure-labels have the top two corners rounded to a 11/16" (1.76 cm) radius.

SEE APPENDIX FOR ADDITIONAL CLOSURE LABEL PRINTING INFORMATION.

Label Size ......1-15/16" (4.92 cm) wide x 2-1/4" (5.72 cm) long

| Closure Colors available: | Red, White, Blue, Orange, Yellow, Green,             |
|---------------------------|--|
|                           | Pink and Tan (Multi-colored packs are not available) |
| Packaged:                 | 175 per rod, 12 rods per carton (0C-0719) 2.1M       |
| _                         |  |
| Minimum Order:            |  |
| Approximate Shipping We   |  |





## **CLOSURE-LABELS FOR BULK FOOD LABELS**

#### **GENERAL INFORMATION**

Kwik Lok Corporation manufactures three sizes of closure-labels for supermarket bulk food sections. These labels permit the shopper to close the bag and mark bin numbers on the package.

The Kwik Lok bag closure gives the shopper a convenient and easy method of closing the bag. The label area permits easy marking of the bin number and assures legibility at the check-out stand.

The labels can be custom printed with bar codes, store logos, slogans or other copy and graphics. Contact us for pricing and information regarding custom printed labels.

#### LOK OPENING SIZES

Bulk food closures are supplied in either of two opening sizes which will accommodate most bulk food bags.

#### CLOSURE SPECIFICATIONS

SERIES CB: 1-15/16" wide by 2-1/4" long (4.92 cm x 5.72 cm) Label Sizes:

SERIES CB-1: Blank labels

SERIES CB-2: Preprinted (PLEASE MARK BIN NUMBER BELOW) **SERIES CB1-R**: Blank labels - packed on rods for 814 Dispenser

SERIES CB2-R: Preprinted (PLEASE MARK BIN NUMBER BELOW) -

packed on rods for 814 Dispenser

SERIES MS: 7/8" wide by 1-3/8" long (2.22 cm x 3.49 cm)

SERIES MS-B1: Blank labels
SERIES MS-B2: Preprinted (MARK BIN NO. BELOW)

SERIES PS: 7/8" wide by 2-3/4" long (2.22 cm x 6.99 cm)

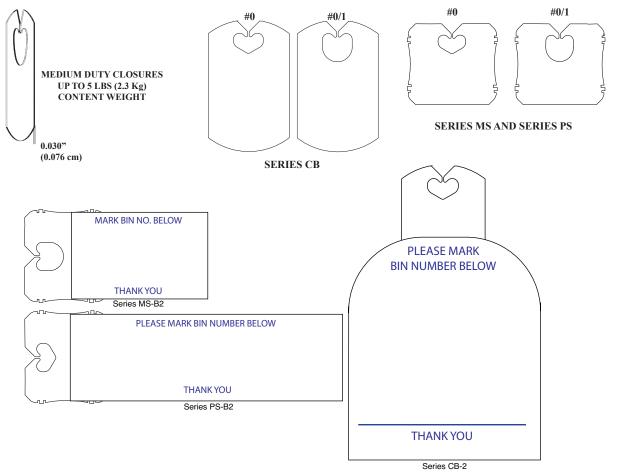
SERIES PS-B1: Blank labels

SERIES PS-B2: Preprinted (PLEASE MARK BIN NUMBER BELOW)

Label Material: C1S tagboard (10 pt, white)

#### PACKAGE SPECIFICATIONS

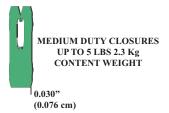
SERIES CB-1&CB-2: See Series C, Medium Duty Closures for packaging information and minimum quantities. SERIES CB1-R & CB2-R: See Series CA, Medium Duty Closures for packaging information and minimum quantities. SERIES MS-B1 AND MS-B2: See Series MS, Medium Duty Closures for packaging information and minimum quantities. SERIES PS-B1 AND PS-B2: See Series PS, Medium Duty Closures for packaging information and minimum quantities.





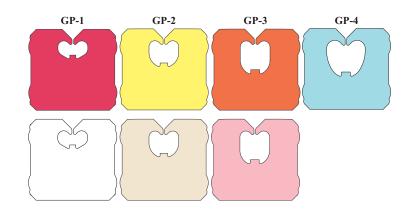
# HAND APPLIED BAG CLOSURES used with Dispensers Series DJ

**SERIES DJ** were designed for use in either the Type 63-DJ, 68-DJ or 70-DJ Dispensers. (See Appendix for additional dispenser information.) The closure is available with the closure openings listed below.



| Closure Colors available: | Red, White, Blue, Orange, Yellow, Green,             |
|---------------------------|--|
|                           | Pink and Tan (Multi-colored packs are not available) |
| Packaged:                 |  |
| Minimum Order:            | 10,000   |
| Approximate Shipping Weig | ht:  |

Size.......27/32" (2.14 cm) wide x 7/8" (2.22 cm) long





TYPE 63-DJ DISPENSER (68-DJ & 70-DJ not shown)



MEDIUM DUTY CLOSURES UP TO 3 LBS 1.4 Kg CONTENT WEIGHT

(0.076 cm)

# HAND APPLIED BAG CLOSURES used with Dispensers Series DV & DV-STK

**SERIES DV** and **DV-STK** were designed for use in either the Type 64-DV, 69-DV or 71-DV Dispensers. (See Appendix for additional dispenser information.)

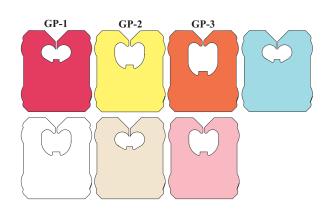
**SERIES DV** is available with the closure openings listed below.

| Closure Colors available:    | Red, White, Blue, Orange, Yellow, Green,                           |
|------------------------------|--|
|                              | <b>Pink</b> and <b>Tan</b> (Multi-colored packs are not available) |
| Packaged:                    | 1,250 per roll, 10 rolls per carton (0C-0906) 12.5M                |
| Minimum Order:               | 12,500   |
| Approximate Shipping Weight: |  |
|                              |  |
|                              |  |

**SERIES DV-STK** is available with the closure opening GP-1 only.

| Closure Colors available:    | Orange and Green                                      |
|------------------------------|---|
|                              | (Multi-colored packs are not available)               |
| Packaged:                    | 1,250 per roll, 10 rolls per carton (0C-0906) (12.5M) |
| Minimum Order:               |   |
| Approximate Shipping Weight: |   |

Size...... 11/16" (1.75 cm) wide x 27/32" (2.14 cm) long





TYPE 64-DV DISPENSER (69-DV & 71-DV not shown)



# HAND APPLIED BAG CLOSURES

# **Series JSRC Dispenser**

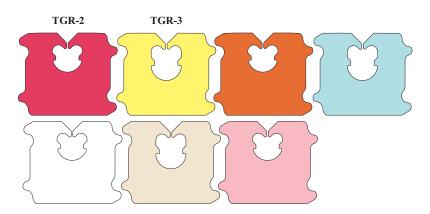
**SERIES JSRC** is packed loose in a carton dispenser. The carton has a pull-down opening allowing the loose closures to be individually used in a manual bag closing application. Closures dispensed from the carton offer an inexpensive, practical way of offering the preferred Kwik Lok® on bagged packages. The closure is available with the closure openings shown below.





| Closure Colors available:    | Red, White, Blue, Orange, Yellow, Green,            |
|------------------------------|---|
| Pi                           | ink and Tan (Multi-colored packs are not available) |
| Dispenser Carton Size:8-1/   | 2" x 8-1/2" x 4-1/2" (21.6 cm x 21.6 cm x 11.4 cm)  |
| Packaged:Loose, 4,000 pe     | r dispenser, 6 dispensers per carton (0C-0004) 24M  |
| Minimum Order:               | 24,000  |
| Approximate Shipping Weight: | 24M Packs: 22 Lbs (10 Kg)                           |

Size......27/32" (2.14 cm) wide x 7/8" (2.22 cm) long





# SEMIAUTOMATIC BAG CLOSURES Series R & S

**SERIES R** striploks are available with the closure openings noted at the bottom of the page.

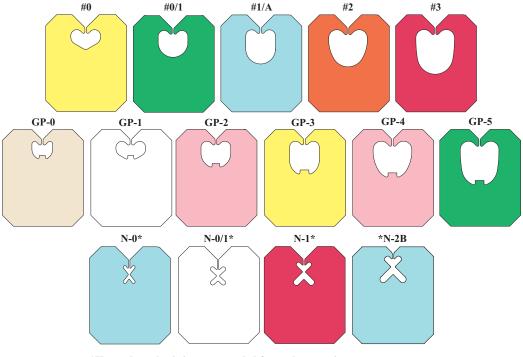


| For bag closing machines:   |  |
|-----------------------------|--|
| 0 0                         | Red, White, Blue, Orange, Yellow, Green,             |
|                             | Pink and Tan (Multi-colored packs are not available) |
| Packaged:                   | Rolls of 3,000, 6 rolls per carton (0C-0129) 18M     |
|                             | Rolls of 3,000, 15 rolls per carton (0C-0522) 45M    |
| Minimum Order:              |  |
| Approximate Shipping Weight | t:   |
|                             | 45M Packs: 44 Lbs (20.0 Kg)                          |
|                             |  |

HEAVY DUTY CLOSURES UP TO 10 LBS (4.5 Kg) CONTENT WEIGHT 0.045" (0.114 cm) **SERIES S** striploks are available with the closure openings noted at the bottom of the page.

| For Bag Closing Machines:. |  |
|----------------------------|--|
| Closure Colors available:  | Red, White, Blue, Orange, Yellow, Green,             |
|                            | Pink and Tan (Multi-colored packs are not available) |
| Packaged:                  | Rolls of 2,200, 6 rolls per carton (0C-0129) 13.2M   |
|                            | Rolls of 2,200, 15 rolls per carton (0C-0522) 33M    |
| Minimum Order:             |  |
| Approximate Shipping Weigh | t:13.2M Packs: 20 Lbs (9.1 Kg)                       |
|                            |  |

Size...... 27/32" (2.14 cm) wide x 1" (2.54 cm) long



\*Heavy duty plastic is recommended for net bag openings.



# SEMIAUTOMATIC BAG CLOSURES Series RJ

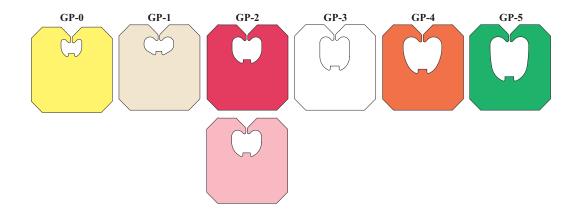
MEDIUM DUTY CLOSURES
UP TO 5 LBS (2.3 Kg)
CONTENT WEIGHT

0.030"
(0.076 cm)

**SERIES RJ** closures are available with the closure openings noted at the bottom of the page.

| For bag closing machines: |  |
|---------------------------|--|
| Closure Colors available: | Red, White, Blue, Orange, Yellow, Green,         |
|                           | Pink and Tan (Multiple colors can be packaged in |
|                           | each carton, 5 rolls per color minimum [7.5M])   |
| Packaged:                 | 1,500 roll, 10 rolls per carton (0C-0733) 15M    |
| Minimum Order:            |  |
| Approximate Shipping Weig | tht:   |

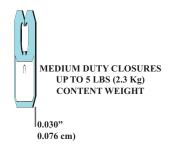
Size......27/32" (2.14 cm) wide x 57/64" (2.26 cm) long





## SEMIAUTOMATIC BAG CLOSURES

## Series RL & SL (Including Series RLP & SLP)



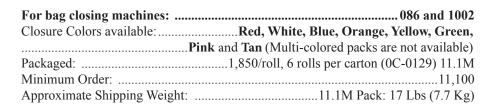
**SERIES RL** is manufactured with a small white label affixed to the closure. The label is absorbant, allowing the closure to be printed with price, date, codes or other information. It is available with the closure openings noted at the bottom of the page.

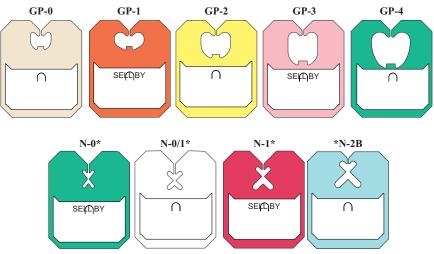
**SERIES RLP** is identical to Series RL, except the label is preprinted with the words "SELL BY".

| For bag closing machines:  |  |
|----------------------------|--|
| Closure Colors available:  | Red, White, Blue, Orange, Yellow, Green,             |
|                            | Pink and Tan (Multi-colored packs are not available) |
| Packaged:                  | 2,500/roll, 6 rolls per carton (0C-0129) 15M         |
| Minimum Order:             | 15,000   |
| Approximate Shipping Weigh | t:15M Pack: 16 Lbs (7.3 Kg)                          |

**SERIES SL** is available with the closure openings noted at the bottom of the page.

**SERIES SLP** is preprinted with the words "SELL BY".





\*Heavy duty plastic recommended for net bag openings.





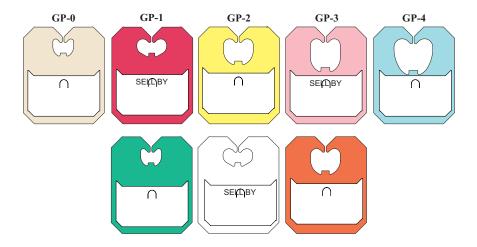
# SEMIAUTOMATIC BAG CLOSURES Series RLS & RLSP



**SERIES RLS** is manufactured with a small white label affixed to the closure. The label is absorbant, allowing the closure to be printed with price, date, codes or other information. It is available with the closure openings noted at the bottom of the page.

**SERIES RLSP** is identical to Series RLS, except the label is preprinted with the words "SELL BY".

| For bag closing machines: | 1003   |
|---------------------------|--|
| Closure Colors available: | Red, White, Blue, Orange, Yellow, Green,             |
| I                         | Pink and Tan (Multi-colored packs are not available) |
| Packaged:                 | 1,250/roll, 10 rolls per carton (0C-0733) 12.5M      |
| Minimum Order:            |  |
|                           |  |





## SEMIAUTOMATIC BAG CLOSURE-LABELS Series CR



MEDIUM DUTY CLOSURES UP TO 5 LBS (2.3 Kg) CONTENT WEIGHT

0.030" (0.076 cm)

HEAVY DUTY CLOSURES UP TO 10 LBS (4.5 Kg) CONTENT WEIGHT

0.045" (0.114 cm) **SERIES CR** closure-labels can be printed in any number of colors on one or both sides. The label can be printed on our standard C1S Tagboard (10 pt, white), or a synthetic label material. It is available with the closure openings noted at the bottom of the page.

# SEE APPENDIX FOR ADDITIONAL CLOSURE-LABEL PRINTING INFORMATION.

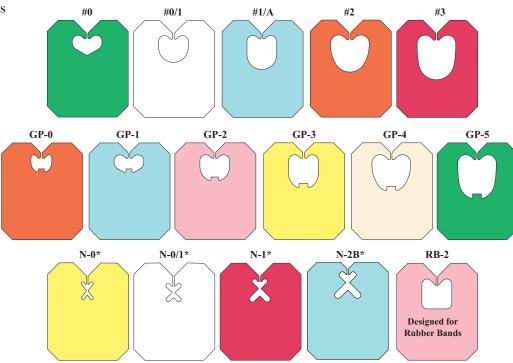
Corner shape of the label may be square or have rounded corners. Two round corner options are available.

- 1) All four corners rounded to a 3/8" (0.95 cm) radius.
- 2) Top two corners rounded to a 3/8" (0.95 cm) radius.

Pink and Tan (Multi-colored packs are not available)
Packaged: 1,000/roll, 14 rolls per carton (0C-0204) 14M
Minimum Order: 14,000
Approximate Shipping Weight: 14M Pack: 35 Lbs (15.9 Kg)

## **Heavy Duty:**

Closure Colors available: Red, White, Blue, Orange, Yellow, Green,
Pink and Tan (Multi-colored packs are not available)
Packaged: 1,100/roll, 13 rolls per carton (0C-0203) 14.3M
Minimum Order: 14,300
Approximate Shipping Weight: 14.3M Pack: 42 Lbs (19.0 Kg)



<sup>\*</sup>Heavy duty plastic recommended for net bag openings.



## SEMIAUTOMATIC BAG CLOSURE-LABELS Series L



**SERIES** L closure-labels can be printed in any number of colors on one or both sides. The label can be printed on our standard C1S Tagboard (10 pt, white), or a synthetic label material. It is available with the closure openings noted at the bottom of the page.

SEE APPENDIX FOR ADDITIONAL CLOSURE-LABEL PRINTING INFORMATION.

MEDIUM DUTY CLOSURES
UP TO 5 LBS (2.3 Kg)
CONTENT WEIGHT

0.030"
(0.076 cm)

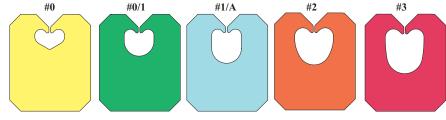
HEAVY DUTY CLOSURES UP TO 10 LBS (4.5 Kg) CONTENT WEIGHT

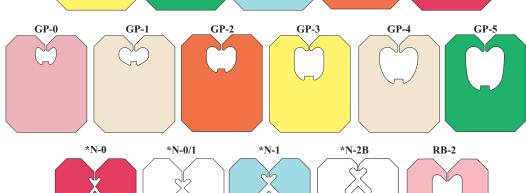
0.045" (0.114 cm) **Medium Duty:** 

Closure Colors available: Red, White, Blue, Orange, Yellow, Green,
Pink and Tan (Multi-colored packs are not available)
Packaged: 1,100/roll, 27 rolls per carton (0C-0203) 29.7M
Minimum Order: 29,700
Approximate Shipping Weight: 29.7M Pack: 52 Lbs (23.6 Kg)

\_\_\_\_\_\_

**Heavy Duty:** 





\*Heavy duty plastic recommended for net bag openings.

Designed for Rubber Bands



# SEMIAUTOMATIC BAG CLOSURE-LABELS Series L



The standard Series L closure-label is printed on coated one-side tagboard. The front of the label is printed on the coated side. The coated side will permit the printing of brighter colors and sharp color illustrations.



Labels that will be printed with a printer mounted on the bag closing machine must be printed with the front on the uncoated side of the tagboard. This permits the ink to absorb into the material and prevents ink smears.

Uncoated papers are absorbent, so inks, varnishes and coatings perform differently than on coated papers. It is generally not a good idea to print four-color illustrations on the uncoated side of our tagboard.



# SEMIAUTOMATIC BAG CLOSURE-LABELS Series U



**SERIES** U closure-labels can be printed in any number of colors on one or both sides. The label can be printed on our standard C1S Tagboard (10 pt, white), or a synthetic label material. It is available with the closure openings noted at the bottom of the page.

SEE APPENDIX FOR ADDITIONAL CLOSURE-LABEL PRINTING INFORMATION.

Corner shape of the label may be square or have all corners rounded to a 3/8" radius.

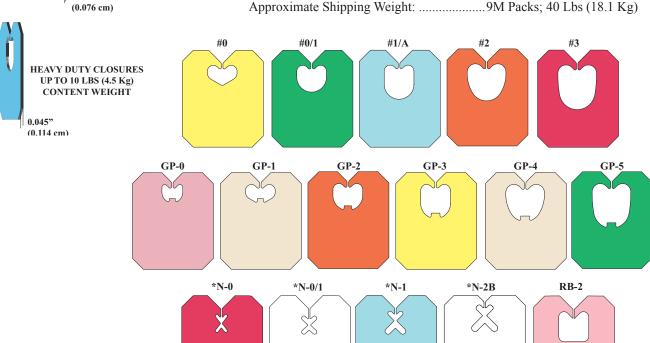
Label Size ...... 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long

#### **Medium Duty:**

\_\_\_\_\_

MEDIUM DUTY CLOSURES
UP TO 5 LBS (2.3 Kg)
CONTENT WEIGHT
0.030"

## **Heavy Duty:**



\*Heavy duty plastic recommended for net bag openings.

Designed for Rubber Bands



## AUTOMATIC BAG CLOSURES Series J-NRP & K-NRP

**SERIES J-NRP** is available with the closure openings noted at the bottom of the page.

For bag closing machines: ............. 087, 088, 865, 872XLS, 872XLS LM and 893

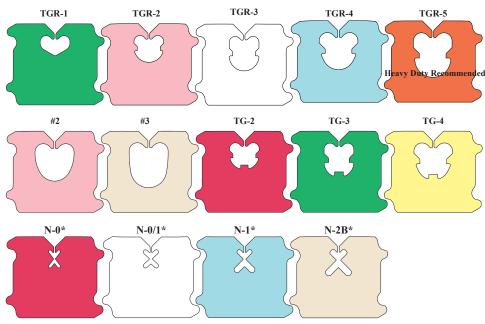


Closure Colors available: Red, White, Blue, Orange, Yellow, Green,
Pink and Tan (Multi-colored packs are not available)
Packaged: 5,000/roll, 10 rolls per carton (0C-1983C) 50M
Minimum Order: 50,000
Approximate Shipping Weight: 50M Pack: 39 Lbs (17.7 Kg)

HEAVY DUTY CLOSURES UP TO 10 LBS (4.5 Kg) CONTENT WEIGHT **SERIES K-NRP** striplok is identical to the J-NRP design, but manufactured with a heavy duty thickness. It is available with the closure openings noted at the bottom of the page.

0.045"

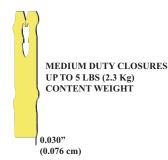
0.045" (0.114 cm) Size.......27/32" (2.14 cm) wide x 7/8" (2.22 cm) long



<sup>\*</sup>Heavy duty plastic is recommended for net bag openings.



# AUTOMATIC BAG CLOSURES Series JM-NRP, KM-NRP & KM57-NRP



HEAVY DUTY CLOSURES UP TO 10 LBS (4.5 Kg) CONTENT WEIGHT

0.045" (0.114 cm)



**SERIES JM-NRP** Striploks are available with the closure openings noted at the bottom of the page.

For bag closing machines: ......087, 088, 865, 872XLS and 893

| For the Closure (Auto)Printer-Separator:                           |   |
|--|---|
| Closure Colors available:  | Red, White, Blue, Orange, Yellow, Green,      |
| <b>Pink</b> and <b>Tan</b> (Multi-colored packs are not available) |   |
| Packaged:  | Rolls of 4,000, 10 rolls per carton (0C-0522) |
| Minimum Order:   | 40,000  |
| Approximate Shipping Weight  | t: 40M Packs: 44 Lbs (20.0 Kg)                |

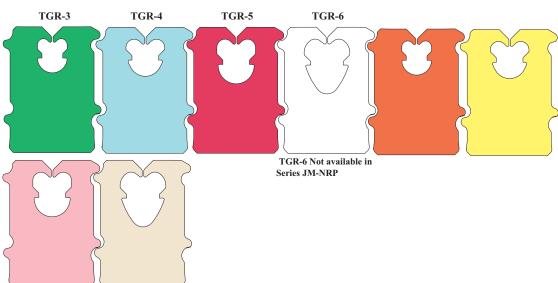
**SERIES KM-NRP** Striploks are available with the closure openings noted at the bottom of the page.

| For the Closure (Auto)Printer | r-Separator:898                               |
|-------------------------------|---|
| Closure Colors available:     |   |
| Packaged:                     | Rolls of 2,500, 10 rolls per carton (0C-0522) |
| Minimum Order:                | 25,000  |
| Approximate Shipping Weight:  |   |

**SERIES KM57-NRP** Striploks are available with the closure openings noted at the bottom of the page.

| For Bag Closing Machines:86              |  |
|--|--|
| For the Closure (Auto)Printer-Separator: |  |
| Closure Colors available:                | White                                  |
| Packaged: Rolls o                        | f 2,200, 10 rolls per carton (0C-0522) |
| Minimum Order:                           | 22,000                                 |
| Approximate Shipping Weight:             | 22M Packs: 42 Lbs (19.1 Kg)            |

Size......7/8" (2.22 cm) wide x 1-5/16" (3.33 cm) long



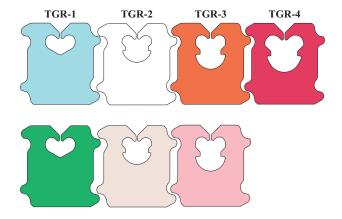


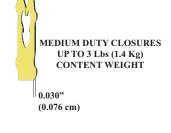
# AUTOMATIC BAG CLOSURES Series V-NRP

**SERIES V-NRP** is available with the closure openings noted at the bottom of the page.

Closure Colors available: Red, White, Blue, Orange, Yellow, Green, Pink
and Tan (Multi-colored packs are not available)
Packaged: Rolls of 5,000, 15 rolls per carton (0C-0522) 75M
Minimum Order: 75,000
Approximate Shipping Weight: 75M Packs: 48 Lbs (21.8 Kg)

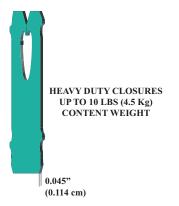
Size...... 11/16" (1.75 cm) wide x 27/32" (2.14 cm) long







# **AUTOMATIC BAG CLOSURES Series Z-NRP**



**SERIES Z-NRP** is available with the closure openings noted at the bottom of the page.

For bag closing machines:

Closure Colors available:

Red, White, and Green

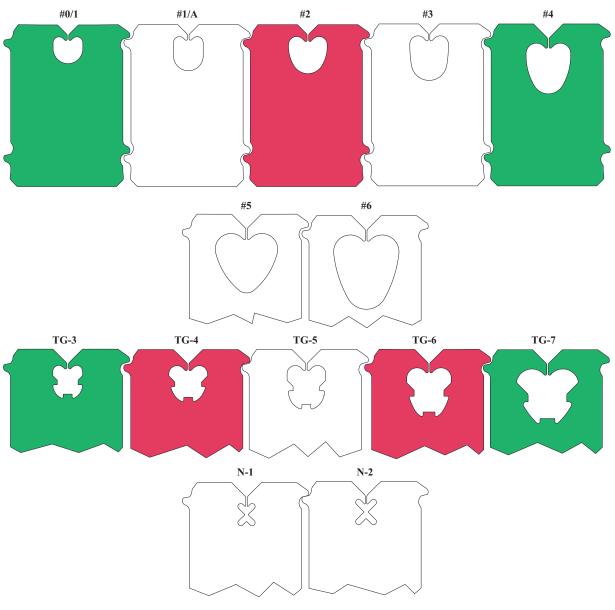
(Multi-colored packs are not available)
Packaged:

2,100/roll, 8 rolls per carton (0C-0522) 16.8M
Minimum Order:

16,800
Approximate Shipping Weight:

16.8M Pack: 56 Lbs (25.4 Kg)

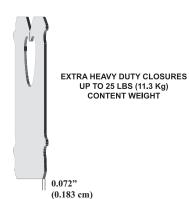
Size......1-11/64" (2.98 cm) wide x 1-11/16" (4.29 cm) long



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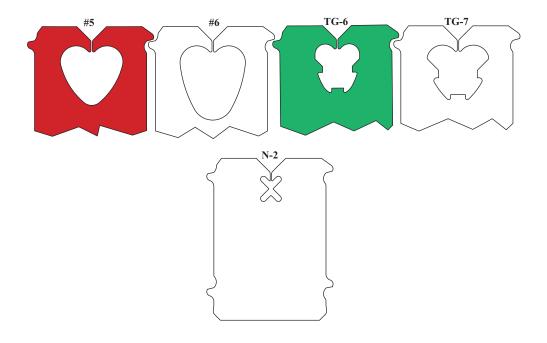
# **AUTOMATIC BAG CLOSURES Series Z72-NRP**



**SERIES Z72-NRP** is available with the closure openings noted at the bottom of the page.

| For bag closing machines:    | 865                         |
|------------------------------|-----------------------------|
| Closure Colors available     | Red, White, and Green       |
|                              |                             |
| Minimum Order:               | 8,400                       |
| Approximate Shipping Weight: | 8.4M Pack: 45 Lbs (20.4 Kg) |

Size.....1-11/64" (2.98 cm) wide x 1-11/16" (4.29 cm) long





## AUTOMATIC BAG CLOSURE-LABELS Series CJ & CFJ

Label Size...... 1-15/16" (4.92 cm) wide x 2-1/4" (5.72 cm) long

SERIES CJ CLOSURE-LABELS - The closure is glued to the back of the label.



**FRONT** 

**BACK** 

SERIES CFJ CLOSURE-LABELS - The closure is glued to the front of the label







## AUTOMATIC BAG CLOSURES-LABELS Series CJ & CFJ

**SERIES CJ** and **CFJ** closure-labels are custom printed in any number of colors on both sides. The label can be printed on our standard C1S Tagboard (10 pt, white), or a synthetic label material. It is available with the closure openings noted at the bottom of the page.

SEE APPENDIX FOR ADDITIONAL CLOSURE-LABEL PRINTING INFORMATION.

Label Size..... 1-15/16" (4.92 cm) wide x 2-1/4" (5.72 cm) long

MEDIUM DUTY CLOSURES
UP TO 5 LBS (2.3 Kg)
CONTENT WEIGHT

0.030"
(0.076 cm)

### **Medium Duty:**

Closure Colors available: Red, White, Blue, Orange, Yellow, Green,
Pink and Tan (Multi-colored packs are not available)
Packaged: 1,500/roll, 10 rolls per carton (0C-0203) 15M
Minimum Order: 45,000 (3 cartons)
Approximate Shipping Weight: 15M Pack: 29 Lbs (13.2 Kg)



CONTENT WEIGHT

0.045" (0.114 cm)

## **Heavy Duty:**

Closure Colors available:

Red, White, Blue, Orange, Yellow, Green,

Pink and Tan (Multi-colored packs are not available)

Packaged:

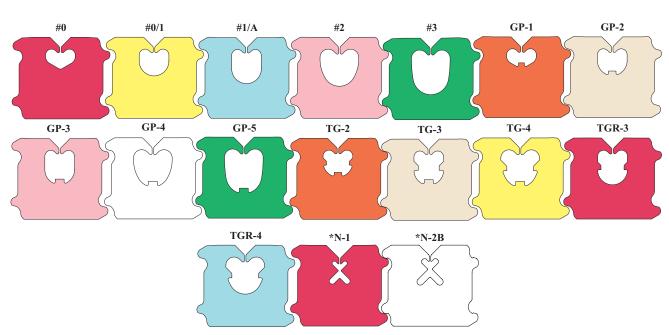
1,300/roll, 10 rolls per carton (0C-0203) 13M

Minimum Order:

52,000 (4 cartons)

Approximate Shipping Weight:

13M Pack: 34 Lbs (15.4 Kg)



<sup>\*</sup>Heavy duty plastic recommended for net bag openings.

# Kwik Lok® designed for the consumer

## **EASY TO OPEN... EASY TO CLOSE... EASY TO READ**

**TO OPEN** 



**TO CLOSE** 





A Kwik Lok package is easy to open, no confusing twisted wire to unravel. The all-plastic Kwik Lok closure snaps off in a quick simple motion. Reclosing the bag is just as easy and that makes your package consumer friendly. Your product and its package are important. Why not use the best closure available?

Consumers are increasingly looking for package information such as "Sell By", unit price, etc. Kwik Lok allows you to print this information right on the closure. It is always in the same place and easy to read. Information that is overprinted on the bag graphics can be hard to locate and read.

Kwik Lok® ....

BAG CLOSING

BAG CODING

CONVENIENT PACKAGE



## AUTOMATIC BAG CLOSURE-LABELS Series M



**SERIES M** closure-labels can be printed in any number of colors on one or both sides. The label can be printed on our standard C1S Tagboard (10 pt, white), or a synthetic label material. It is available with the closure openings noted at the bottom of the page.

SEE APPENDIX FOR ADDITIONAL CLOSURE-LABEL PRINTING INFORMATION.

SERIES M for bag closing machines:......872XLS LM

Label Size......7/8" (2.22 cm) wide x 1-3/8" (3.49 cm) long



## **Medium Duty:**

| Closure Colors available:    | Red, White, Blue, Orange, Yellow, Green,                           |
|------------------------------|--|
|                              | <b>Pink</b> and <b>Tan</b> (Multi-colored packs are not available) |
| Packaged:                    | 2,000/roll, 13 rolls per carton (0C-0203) 26M                      |
| Minimum Order:               | 26,000   |
| Approximate Shipping Weight: |  |

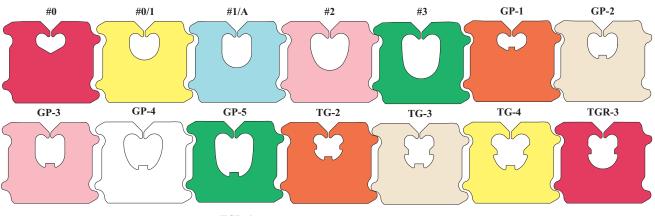
\_\_\_\_\_

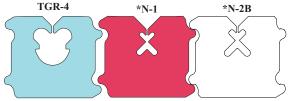
#### Heavy Duty:

| meary Duty.                 |  |
|-----------------------------|--|
| Closure Colors available:   | Red, White, Blue, Orange, Yellow, Green,               |
|                             | . Pink and Tan (Multi-colored packs are not available) |
| Packaged:                   | 1,500/roll, 13 rolls per carton (0C-0203) 19.5M        |
| Minimum Order:              |  |
| Approximate Shipping Weight | :  |



(0.114 cm)





<sup>\*</sup>Heavy duty plastic recommended for net bag openings.



# **AUTOMATIC BAG CLOSURE-LABELS Series P, PF & P-200**

#### **SERIES P CLOSURE-LABELS**







The label can be custom printed on both sides. The closure is glued to the back of the label.

#### **SERIES PF CLOSURE-LABELS**



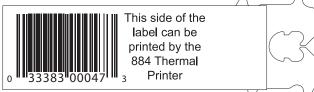


The label can be custom printed on both sides. The closure is glued to the front of the label.

#### **SERIES P-200 CLOSURE-LABELS**





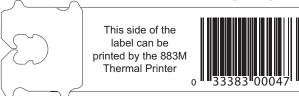


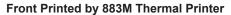
**Back Printed by 884 Thermal Printer** 

Series P-200 closure-labels are designed to be printed, by the customer, with the 884 Thermal Printer. After printing, the labels are recoiled, and can be used in appropriate Kwik Lok Bag Closing Machines or the 898 Closure-Printer Separator. The front of the label can be custom printed - this side of the label will face out, away from the package, towards the consumer.

The 884 Print Area is 2-3/16" (5.55 cm) x 3/4" (1.91 cm) Note: The 884 cannot print directly over the closure.

#### **SERIES PF CLOSURE-LABELS**







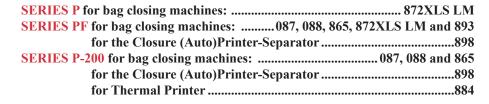
**Custom Printed Front** 



# **AUTOMATIC BAG CLOSURE-LABELS Series P, PF & P-200**

**SERIES P, PF** and **P-200** closure-labels can be printed on our standard C1S Tagboard (10 pt, white), or a synthetic label material. It is available with the closure openings noted at the bottom of the page.

SEE APPENDIX FOR ADDITIONAL CLOSURE-LABEL PRINTING INFORMATION.







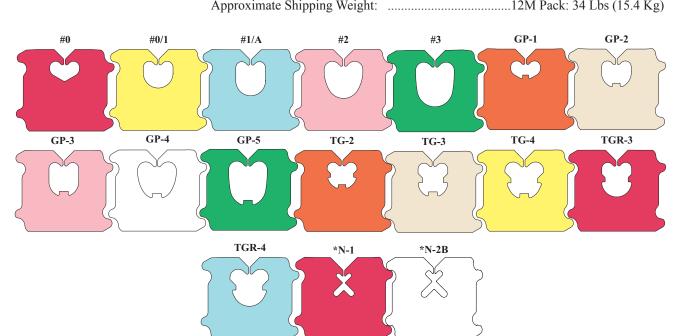
#### **Medium Duty:**

| Closure Colors available: | Red, White, Blue, Orange, Yellow, Green,                           |
|---------------------------|--|
|                           | <b>Pink</b> and <b>Tan</b> (Multi-colored packs are not available) |

| Packaged:                    |                            |
|------------------------------|----------------------------|
| Minimum Order:               |                            |
| Approximate Shipping Weight: | 16M Pack: 30 Lbs (13.6 Kg) |

#### **Heavy Duty:**

| Closure Colors available:   | Red, White, Blue, Orange, Yellow, Green,             |
|-----------------------------|--|
|                             | Pink and Tan (Multi-colored packs are not available) |
| Packaged:                   |  |
| Minimum Order:              |  |
| Approximate Shipping Weight | 12M Pack: 34 Lbs (15.4 Kg)                           |



<sup>\*</sup>Heavy duty plastic recommended for net bag openings.



# **AUTOMATIC BAG CLOSURE-LABELS Series PFM & PM-200**

#### SERIES PFM CLOSURE-LABELS



The label can be custom printed both sides. The closure is glued to the front of the label.

#### SERIES PM-200 CLOSURE-LABELS



**Custom Printed Front** 

**Back Printed by 884 Thermal Printer** 

Series PM-200 closure-labels are designed to be printed, by the customer, with the 884 Thermal Printer. After printing, the labels are recoiled and can be used in one of the Automatic Bag Closing Machines or the 898 Closure-Printer Separator. The front of the label can be custom printed - this side of the label will face out, away from the package, towards the consumer.

884 PRINT AREA: 1-15/16" (4.92 cm) x 3/4" (1.91 cm). The 884 will not print on the material directly above the glued closure. When applied to the package the custom printed side (front) will face out, away from the package, towards the consumer.

#### SERIES PFM CLOSURE-LABELS



**Custom Printed Back** 

Front Printed by 883M Thermal Printer



#### AUTOMATIC BAG CLOSURE-LABELS Series PFM & PM-200

**SERIES PFM and PM-200** closure-labels can be printed on our standard C1S Tagboard (10 pt, white), or a synthetic label material. They are available with the closure openings noted at the bottom of the page.

SEE APPENDIX FOR ADDITIONAL CLOSURE-LABEL PRINTING INFORMATION.

MEDIUM DUTY CLOSURES
UP TO 5 LBS (2.3 Kg)
CONTENT WEIGHT

0.030"
(0.076 cm)



HEAVY DUTY PLUS
CLOSURES
UP TO 20 LBS (9.1 Kg)
CONTENT WEIGHT

(0.145 cm)

for the Closure (Auto)Printer-Separator......898 for the Closure (Auto)Printer-Separator.....898 for Thermal Printer ......884 **Medium Duty:** Closure Colors available: Red, White, Blue, Orange, Yellow, Green, -----**Heavy Duty:** Closure Colors available: White (Multi-colored packs are not available) Minimum Order: 42,000 (4 cartons) -----**Heavy DutyPlus:** Packaged: \_\_\_\_\_\_\_1,250/roll, 7 rolls per carton (0C-0203) 8.75M Approximate Shipping Weight: ......8.75M Pack: 30 Lbs (13.6 Kg)





#### **AUTOMATIC BAG CLOSURE-LABELS Series T, TF & T-220**

Label Size...... 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long

#### SERIES T CLOSURE-LABELS



Series T closure-labels are designed to be used with Kwik Lok's 872XLS LM Automatic Bag Closing Machine. The label can be custom printed on both sides. The closure is glued to the back of the label.

#### SERIES T-220 CLOSURE-LABELS

THIS AREA PRINTED BY 884 THERMAL PRINTER



#### LOW CAL FRENCH FRIES

- Medium Baking Potato
- Egg White, beaten Parmesan Cheese Oregano or a favorite seasoning such as Seasoned Salt.

Cut Potato into wedges. Brush cut sides with beaten egg white; sprinkle with Parmesan Cheese and seasoning, place on cookie sheet. Bake 25 minutes at 350 degrees or until tender.

Serving Suggestion: Use Ranch dressing as a dip.

**Customer Service: 1-888-BUY WADA** (289 - 9232)

Custom printed front with lower portion of label back custom printed

#### SERIES TF CLOSURE-LABELS



Series TF closure-labels are designed to be used with Kwik Lok's 865, 872, & 893 Ultra Automatic Bag Closing Machines, the 087 & 088 Semiautomatic Machines and the 898 Closure-Printer Separator. The label is custom printed on both sides. The closure is glued to the front of the label.

#### SERIES TF CLOSURE LABEL Custom printed front with upper portion of label back custom printed

#### LOW CAL FRENCH FRIES

- Medium Baking Potato
- Egg White, beaten Parmesan Cheese Oregano or a favorite seasoning such as Seasoned Salt.

Cut Potato into wedges. Brush cut sides with beaten egg white; sprinkle with Parmesan Cheese and seasoning, place on cookie sheet. Bake 25 minutes at 350 degrees or until tender.

Serving Suggestion: Use Ranch dressing as a dip.

**Customer Service: 1-888-BUY WADA** 

(289-9232)

RUSSETT



THIS AREA PRINTED BY 883M THERMAL PRINTER

Series T-220 closure-labels are designed to be printed, by the customer, with the 884 Thermal Printer. After printing, the labels are recoiled twice and can be used in various Automatic and Semiautomatic Bag Closing Machines and the 898 Closure-Printer Separator. The front of the label will face out, away from the package, towards the consumer. A trigger mark is printed on the front to activate the 884 Printer.



#### **AUTOMATIC BAG CLOSURE-LABELS** Series T, TF & T-220

**SERIES T, TF and T-220** closure-labels can be printed on our standard C1S Tagboard (10 pt, white), or a synthetic label material. They are available with the closure openings noted at the bottom of the page.

SEE APPENDIX FOR ADDITIONAL CLOSURE-LABEL PRINTING INFORMATION.

Label Size...... 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long

| SERIES T for bag closing machines:                            | 872XLS LM        |
|---|------------------|
| <b>SERIES TF</b> for bag closing machines:087, 088, 865, 8723 | KLS LM and 893   |
| for the Closure (Auto)Printer-Separator                       | 898              |
| SERIES T-220 for bag closing machines:                        | 087, 088 and 865 |
| for the Closure (Auto)Printer-Separator                       | 898              |
| for Thermal Printer   | 884              |

# MEDIUM DUTY CLOSURES UP TO 5 LBS (2.3 Kg) CONTENT WEIGHT 0.030" (0.076 cm)

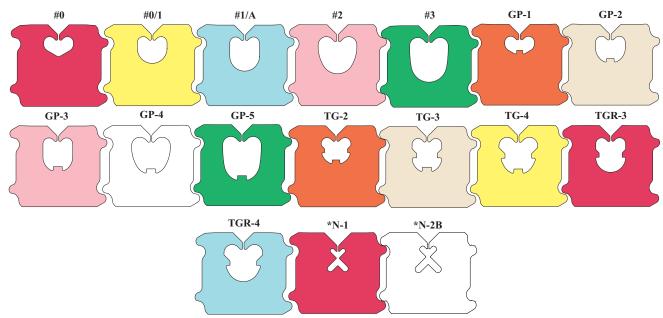


#### **Medium Duty:**

| Closure Colors available:    | Red, White, Blue, Orange, Yellow, Green,             |
|------------------------------|--|
|                              | Pink and Tan (Multi-colored packs are not available) |
| Packaged:                    |  |
| Minimum Order:               |  |
| Approximate Shipping Weight: | 12M Pack: 45 Lbs (20.4 Kg)                           |
|                              |  |

#### **Heavy Duty:**

| Closure Colors available:   | Red, White, Blue, Orange, Yellow, Green,             |
|-----------------------------|--|
|                             | Pink and Tan (Multi-colored packs are not available) |
| Packaged:                   | 1,250/roll, 8 rolls per carton (0C-0203) 10M         |
| Minimum Order:              |  |
| Approximate Shipping Weight | 10M Pack: 50 Lbs (22.7 Kg)                           |



<sup>\*</sup>Heavy duty plastic recommended for net bag openings.



#### AUTOMATIC BAG CLOSURE-LABELS Series TFM & TM-220

Label Size...... 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long



#### SERIES TFM CLOSURE-LABELS

Custom printed front with upper portion of label back custom printed

#### SERIES TFM CLOSURE-LABELS

Series TFM closure-labels are designed to be used with Kwik Lok's 865 Automatic and 087 Semiautomatic Bag Closing Machines, and the 898 Closure-Printer Separator. The label can be custom printed both sides. Closure glued to front of label.

PACKED BY HIGHLAND FRUIT INC SOMEPLACE USA

### PRODUCT OF USA



THIS AREA PRINTED BY THE 883M PRINTER

THIS AREA PRINTED BY THE 884
THERMAL PRINTER



#### **SERIES TM-220 CLOSURE-LABELS**

Series TM-220 closure-labels are designed to be printed, by the customer, with the 884 Thermal Printer. After printing, the labels are recoiled twice and can be used in Automatic and Semiautomatic Bag Closing Machine, as well as the 898 Closure-Printer Separator. The front of the label will face out, away from the package, towards the consumer. A trigger mark is printed on the front to activate the 884 Printer.

**Custom Printed Front Lower portion of label custom printed** 



# **AUTOMATIC BAG CLOSURE-LABELS Series TFM & TM-220**

**SERIES TFM and TM-220** closure-labels can be printed on our standard C1S Tagboard (10 pt, white), or a synthetic label material. They are available with the closure openings noted at the bottom of the page.

SEE APPENDIX FOR ADDITIONAL CLOSURE-LABEL PRINTING INFORMATION.

Label Size...... 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long

| <b>SERIES TFM</b> for bag closing machines:    | 087, 088, 865 and 893 |
|--|-----------------------|
| for the Closure (Auto)Printer-Separator        | 898                   |
| <b>SERIES TM-220</b> for bag closing machines: | 087, 088 and 865      |
| for the Closure (Auto)Printer-Separator        | 898                   |
| for Thermal Printer                            | 884                   |

#### **Medium Duty:**

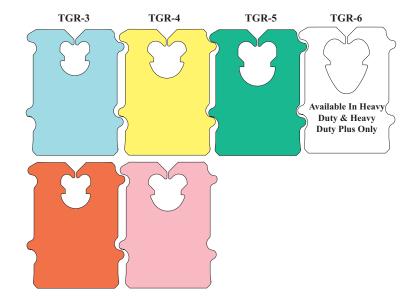
| Closure Colors available:    | Red, White, Blue, Orange, Yellow, Green,             |
|------------------------------|--|
|                              | Pink and Tan (Multi-colored packs are not available) |
| Packaged:                    | 1,500/roll, 7 rolls per carton (0C-0203) 10.5M       |
| Minimum Order:               |  |
| Approximate Shipping Weight: |  |
|                              |  |

#### **Heavy Duty:**

| Closure Colors available:    | Red, White and Blue                     |
|------------------------------|---|
|                              | (Multi-colored packs are not available) |
| Packaged:                    |   |
| Minimum Order:               |   |
| Approximate Shipping Weight: |   |

#### **Heavy Duty Plus:**

| Closure Colors available:    | White                     |
|------------------------------|---------------------------|
| Packaged:                    |                           |
| Minimum Order:               |                           |
| Approximate Shipping Weight: | 7M Pack: 35 Lbs (15.9 Kg) |





0.030" (0.076 cm)



(0.114 cm)





Kwik Lok can provide complete design services. A design mock-up can be provided at no charge, along with a quotation of all costs. Mock-up can be sent to the customer as a PDF digital file via e-mail. Using electronic PDF files allows fast, easy communications during the design process. A hard copy proof can be furnished as soon as the customer has accepted the final design. Press Proofs can be provided and shipped to the customer. Contact the production plant for Press Proof costs.

Kwik Lok closure-labels are printed on offset lithography presses. Printing inks used are 4-color process; spot colors are limited to Pantone Matching System (PMS) colors. All spot colors must be identified by PMS Numbers. The company contracts printing to outside vendors. Press check by customers, or their agent(s) is permitted and must be pre-arranged. The person making the press check must be authorized to sign-off on the press sheet.

DIGITAL ARTWORK: Customers wishing to provide their own art should send files in digital form. Kwik Lok supports the following applications: Adobe Illustrator, Adobe Photoshop and Adobe InDesign. Artwork provided in other formats should be saved as an eps file. Linked files MUST be included and provided as esp or tiff files. Files can be furnished on disk or sent by e-mail.

All artwork designed by Kwik Lok will remain the property of Kwik Lok Corporation and held for the exclusive use of the customer as long as the files remain active. Files will be deemed inactive if, during a period of two years, the label(s) have not been ordered. Inactive files will be permanently removed from our servers.

LABEL MATERIALS: All Kwik Lok plants stock two basic label materials: Coated one side (C1S) paper tagboard, white, 10pt.; a synthetic material, white, 10 mil. The Yakima plant also has access to coated two-side tagboard, white, 10 pt.

Special materials: Generally we do not accept orders calling for specialty materials. All material must be pre-approved by Kwik Lok; samples of special materials must be provided for tests to test compatability of materials with our production equipment.

COMBINING LABEL VARIETIES FOR PRICING: Label orders containing more than one label can be combined for pricing as long as the labels are printed with spot colors and ALL colors remain identical. 4-Color process labels can be combined for pricing as long as the colors remain the same and only the text changes. For example, the labels may go from "Granny Smith" to "Red Delicious" to "Golden".

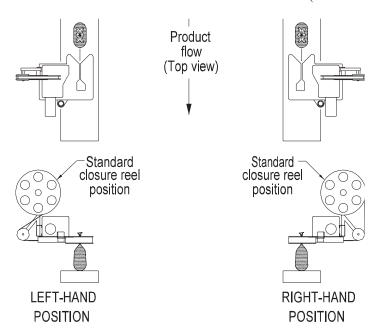
Labels combined to obtain a lower unit price may be subject to one or more additional charges such as: Press changes, tooling changes, variety changes, etc.

FLOW DIRECTION: Some labels must be matched with the Kwik Lok machines that will be used to close the bag using the closure-label. Machines that are designated as RIGHT HAND or LEFT HAND can only use labels that are produced as RIGHT HAND or LEFT HAND labels. This information can be obtained from the Kwik Lok machine's serial number plate. The last letter of the MODEL NUMBER will be either R (right hand) or L (left hand). If there is any question, please provide us with the serial number(s) of the machines that will be used to close the bag with the closure-labels being ordered.

DETERMINE FLOW DIRECTION: 872, 873 & 893 AUTOMATIC MACHINES - ALSO 865 (HORIZONTAL PKGS.)



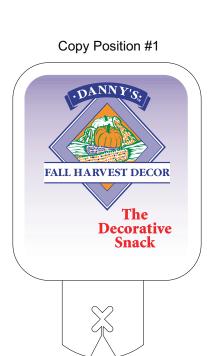
DETERMINE FLOW DIRECTION: 865 AUTOMATIC MACHINES (VERTICAL PACKAGES)





#### **SERIES C COPY POSITION**

The Kwik Lok Closure can be glued to any side of the label. This closure-to-label positioning is called Copy Position. Three basic Copy Positions are possible as noted below.

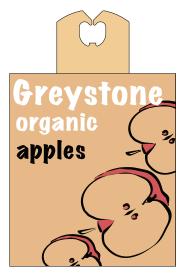




Copy Position #2

Copy Position #3

#### **SERIES C CORNER SHAPES**



All Four Corners Square



All Four Corners 3/8" (0.95 cm) Radius



Top Two Corners: 11/16" (1.75 cm) Radius Bottom Two Corners: 3/8" (0.96 cm) Radius

Top Two Corners Only: 11/16" (1.75 cm) Radius



#### **SERIES T COPY POSITION**

The Kwik Lok Closure can be glued to any side of the label. This closure-to-label positioning is called Copy Position. Two basic Copy Positions are possible as noted below. Closure is always glued on the corner of the label.

Copy positions apply to Series T, TF, TFM, T-220. RIGHT HAND SHOWN - LEFT HAND OPPOSITE.





Copy Position #2

#### **SERIES T CORNER SHAPES**

Also TF, T-220, TFM





MANUFACTURER'S COUPON • EXPIRES 12/31/03

Three Corners Rounded 3/8" (0.95 cm) Radius

Four Corners Square

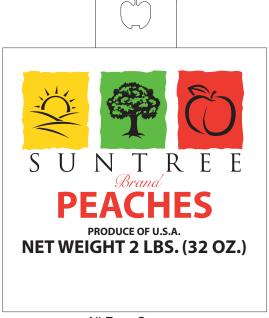


#### **SERIES U CORNER SHAPES**

Also Series U-34



All Four Corners 3/8" (0.95 cm) Radius



All Four Corners Square

#### **SERIES U COPY POSITION**

The Kwik Lok Closure can be glued to any side of the label. This closure-to-label positioning is called Copy Position. Three basic Copy Positions are possible as noted below.



Copy Position #1



#### CODE AREA Series CR, U & L

Kwik Lok's 086 Semiautomatic Bag Closing Machine can be purchased with a printer to print dates, prices, lot codes, etc. on the label as the bags are being closed by the machine. The code area must be kept free of copy and graphics. Code area is shown below.



#### SERIES L

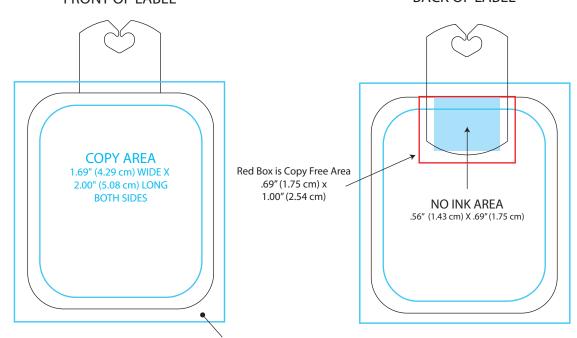
PRODUCE OF USA

Code Area Dimensions: 9/16" (1.43 cm) wide x 7/8" (2.22 cm) long, centered on label.

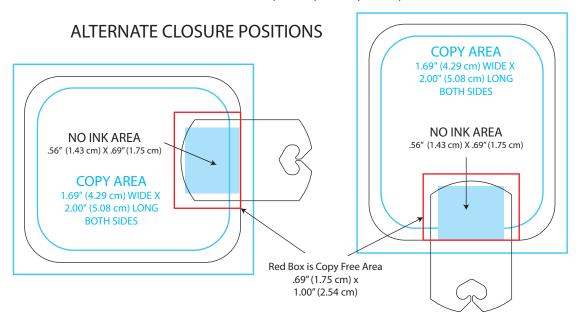
Note: The printer requires an absorbant surface. The front of the label (facing out towards the consumer) will be printed on the uncoated side of our standard C1S Tagboard.

#### **SERIES C & CA**

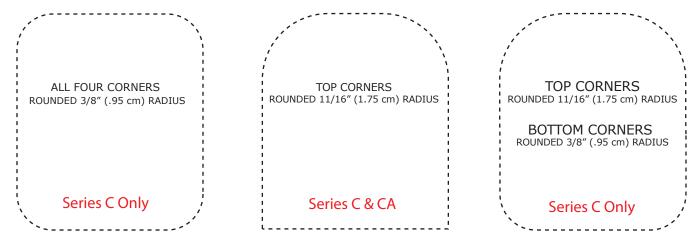
Label Size: 1-15/16" (4.92 cm) wide x 2-1/4" (5.72 cm) long FRONT OF LABEL BACK OF LABEL



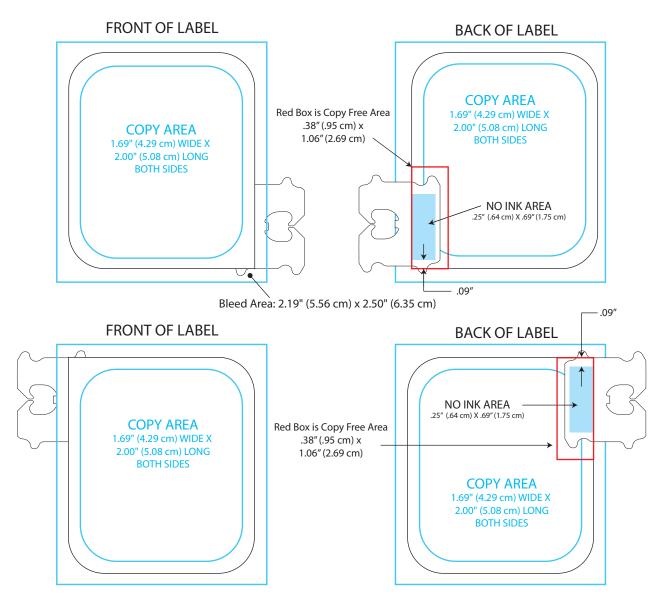
Bleed Area: 2.19" (5.56 cm) x 2.50" (6.35 cm)



#### **CORNERS CAN BE SQUARE OR ROUNDED**



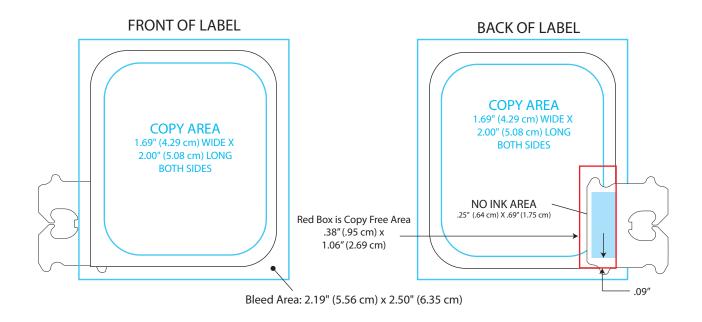
#### **SERIES CJ: LEFT HAND**

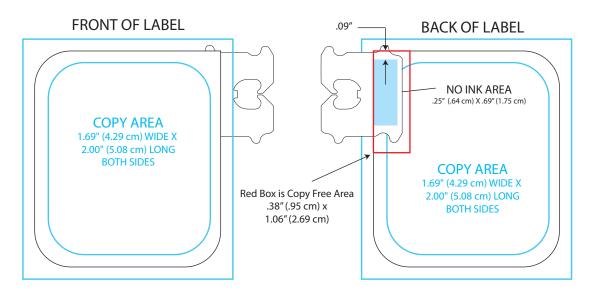


ALTERNATE CLOSURE POSITION

CORNERS CAN BE SQUARE OR ROUNDED (3/8" [.95 cm] RADIUS).

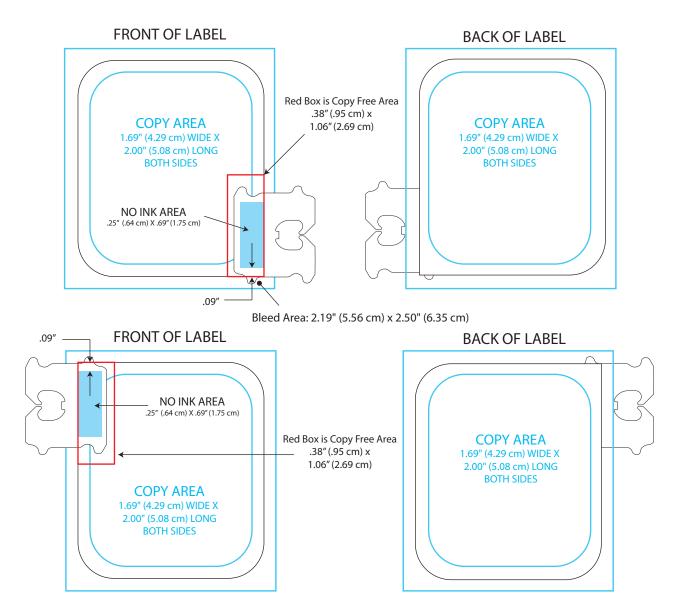
#### SERIES CJ: RIGHT HAND





ALTERNATE CLOSURE POSITION
CORNERS CAN BE SQUARE OR ROUNDED (3/8" [.95 cm] RADIUS).

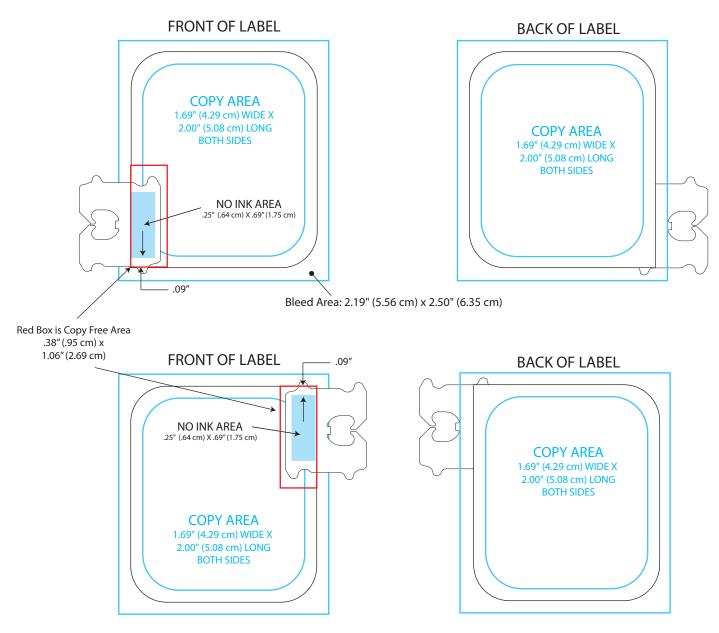
#### SERIES CFJ: LEFT HAND



ALTERNATE CLOSURE POSITION

CORNERS CAN BE SQUARE OR ROUNDED (3/8" [.95 cm] RADIUS).

#### SERIES CFJ: RIGHT HAND

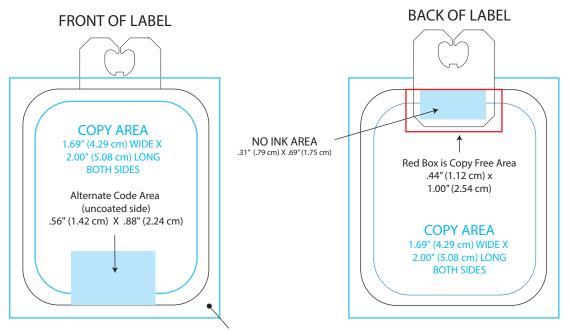


ALTERNATE CLOSURE POSITION

CORNERS CAN BE SQUARE OR ROUNDED (3/8" [.95 cm] RADIUS).

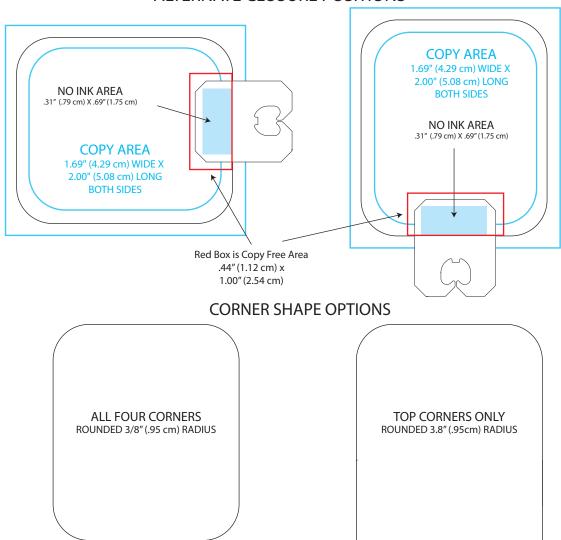
#### **SERIES CR**

#### Label Size: 1-15/16" (4.92 cm) wide x 2-1/4" (5.72 cm) long



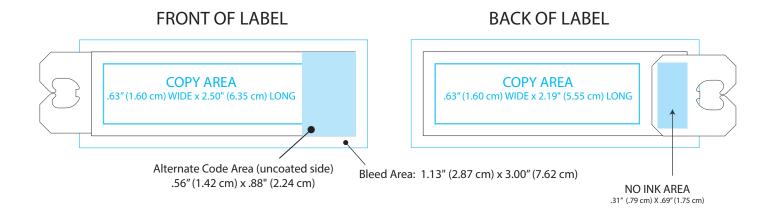
Bleed Area: 2.19" (5.56 cm) x 2.50" (6.35 cm)

#### **ALTERNATE CLOSURE POSITIONS**



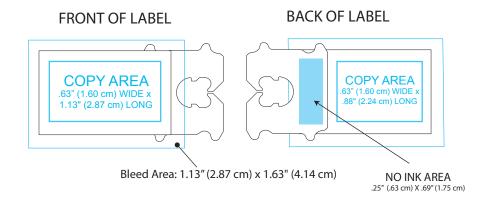
#### Series L

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long



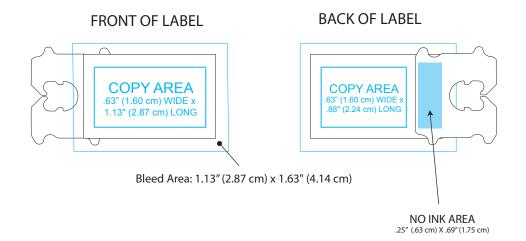
#### Series M Left Hand

Label Size: 7/8" (2.24 cm) wide x 1-3/8" (3.50 cm) long



#### Series M Right Hand

Label Size: 7/8" (2.24 cm) wide x 1-3/8" (3.50 cm) long



#### Series MS

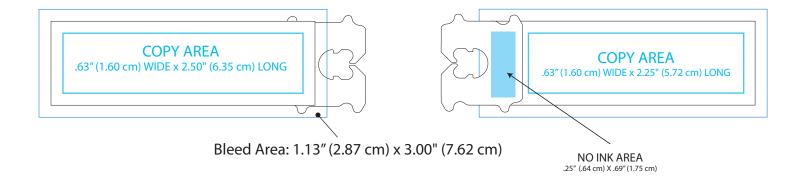
Label Size: 7/8" (2.24 cm) wide x 1-3/8" (3.50 cm) long



#### Series P Left Hand

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long

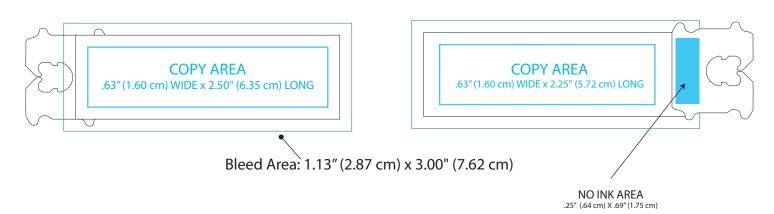
FRONT OF LABEL BACK OF LABEL



#### Series P Right Hand

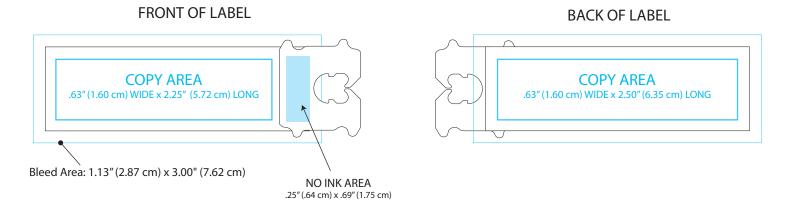
Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long

FRONT OF LABEL BACK OF LABEL



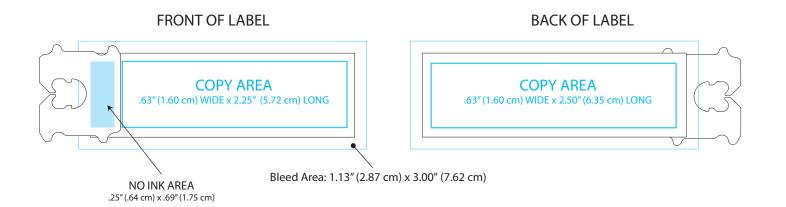
#### Series PF Left Hand

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long



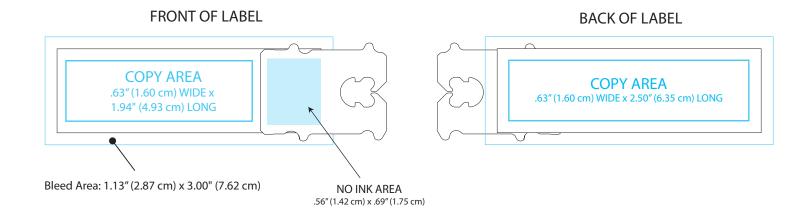
#### Series PF Right Hand

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long



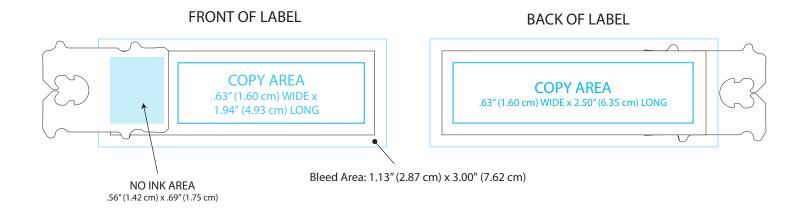
#### Series PFM Left Hand

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long



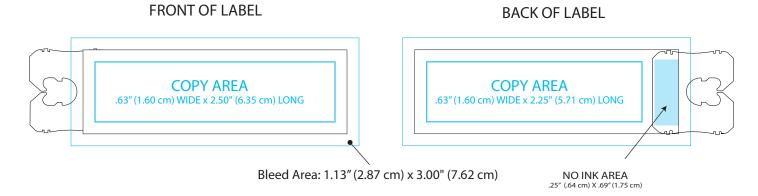
#### Series PFM Right Hand

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long



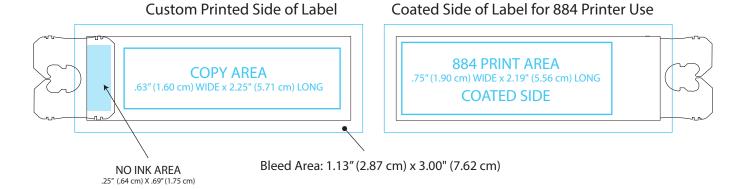
#### Series PS

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long



#### Series P-100

#### Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long



The P-100 is designed to be run through Kwik Lok's 884 Thermal Printer. The roll (as it comes from the factory) will have the coated side of the label facing up. This is the side on which the 884 will print.

After the closure-labels are printed by the 884 Thermal Printer, they can be separated.

Note: Kwik Lok's standard label material is a coated one-side tagboard ... the 884 MUST print on a coated side. Order coated two-side tagboard if the graphics on the custom printed side of label require coated paper.

#### Series P-200 Left Hand

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long

# FRONT OF LABEL COPY AREA .63" (1.60 cm) WIDE x 2.25" (5.71 cm) LONG Bleed Area: 1.13" (2.87 cm) x 3.00" (7.62 cm) BACK OF LABEL 884 PRINT AREA .75" (1.90 cm) WIDE x 2.19" (5.56 cm) LONG COATED SIDE

.25" (.64 cm) X .69" (1.75 cm)

The P-200 is designed to be run through Kwik Lok's 884 Thermal Printer. The roll (as it comes from the factory) will have the back of the label facing up. This is the side on which the 884 will print.

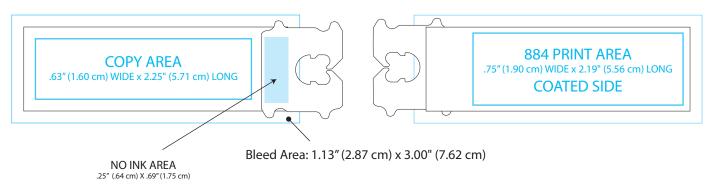
Upon exiting the 884 the printed labels will either be run through a separator for hand closing applications ... or recoiled for use in the 865 Automatic Bag Closing Machine. When recoiled and placed on the 865, the front of the label will be facing out, away from the package (the side that will be seen by the consumer).

Note: Kwik Lok's standard label material is a coated one-side tagboard ... the 884 MUST print on a coated side. Order coated two-side tagboard if the graphics on the front require coated paper.

#### Series P-200 Right Hand

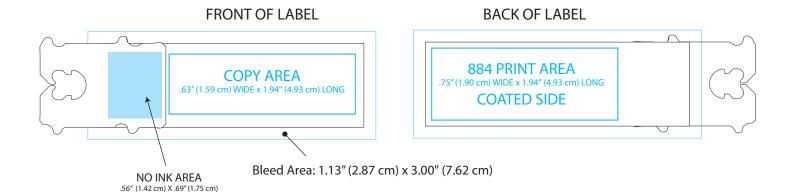
Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long

#### FRONT OF LABEL BACK OF LABEL



#### Series PM-200 Left Hand

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long



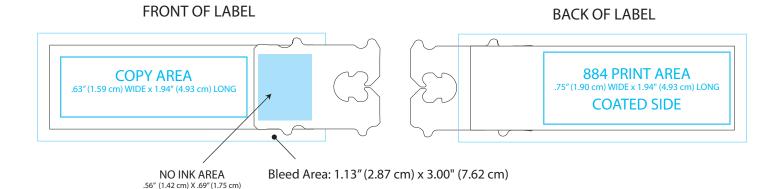
The PM-200 is designed to be run through Kwik Lok's 884 Thermal Printer. The roll (as it comes from the factory) will have the back of the label facing up. This is the side on which the 884 will print.

Upon exiting the 884 the printed labels will either be run through a separator for hand closing applications ... or recoiled for use in the 865 Automatic Bag Closing Machine. When recoiled and placed on the 865, the front of the label will be facing out, away from the package (the side that will be seen by the consumer).

Note: Kwik Lok's standard label material is a coated one-side tagboard ... the 884 MUST print on a coated side. Order coated two-side tagboard if the graphics on the front require coated paper.

#### Series PM-200 Right Hand

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long



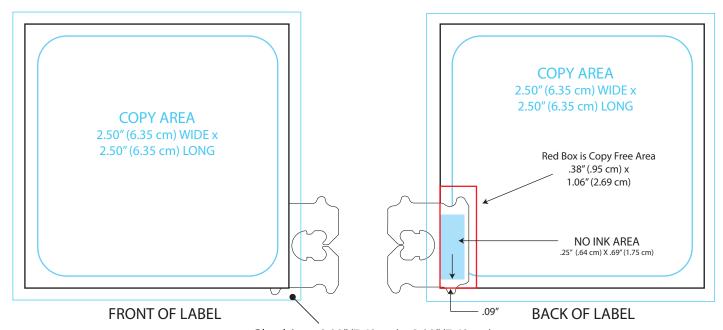
The PM-200 is designed to be run through Kwik Lok's 884 Thermal Printer. The roll (as it comes from the factory) will have the back of the label facing up. This is the side on which the 884 will print.

Upon exiting the 884 the printed labels will either be run through a separator for hand closing applications ... or recoiled for use in the 865 Automatic Bag Closing Machine. When recoiled and placed on the 865, the front of the label will be facing out, away from the package (the side that will be seen by the consumer).

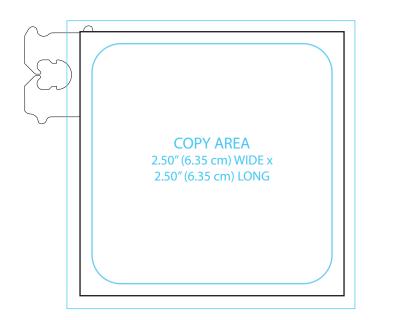
Note: Kwik Lok's standard label material is a coated one-side tagboard ... the 884 MUST print on a coated side. Order coated two-side tagboard if the graphics on the front require coated paper.

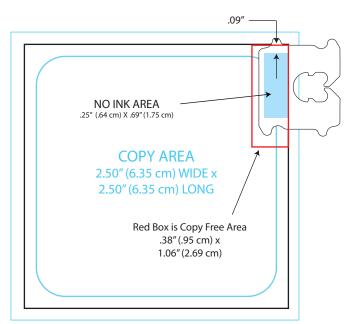
#### **SERIES T: LEFT HAND**

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long



Bleed Area: 3.00" (7.62 cm) x 3.00" (7.62 cm)



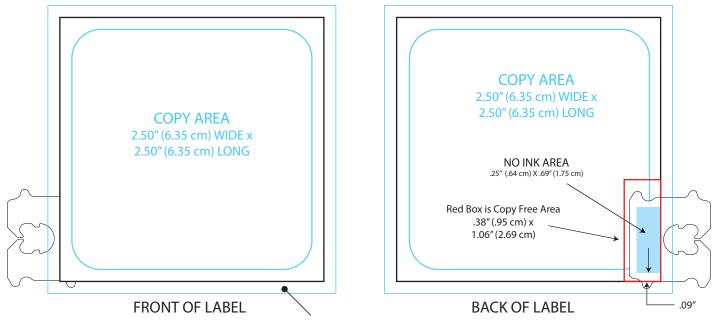


ALTERNATE CLOSURE POSITION: FRONT

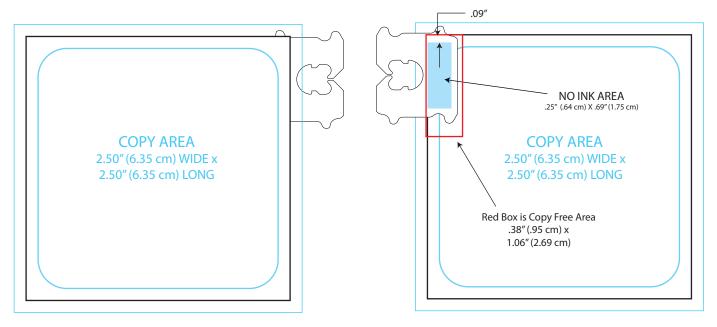
ALTERNATE CLOSURE POSITION: BACK

#### **SERIES T: RIGHT HAND**

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long



Bleed Area: 3.00" (7.62 cm) x 3.00" (7.62 cm)

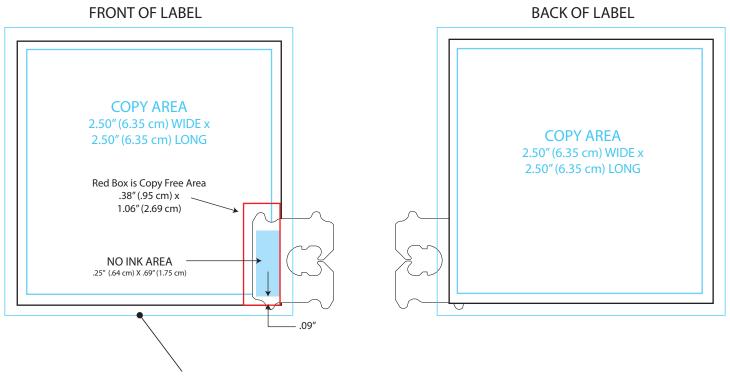


ALTERNATE CLOSURE POSITION: FRONT

ALTERNATE CLOSURE POSITION: BACK

#### **SERIES TF: LEFT HAND**

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long



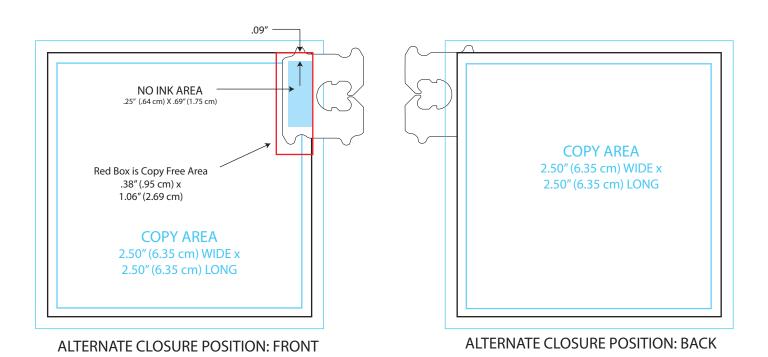
Bleed Area: 3.00" (7.62 cm) wide x 3.00" (7.62 cm) long



#### **SERIES TF: RIGHT HAND**

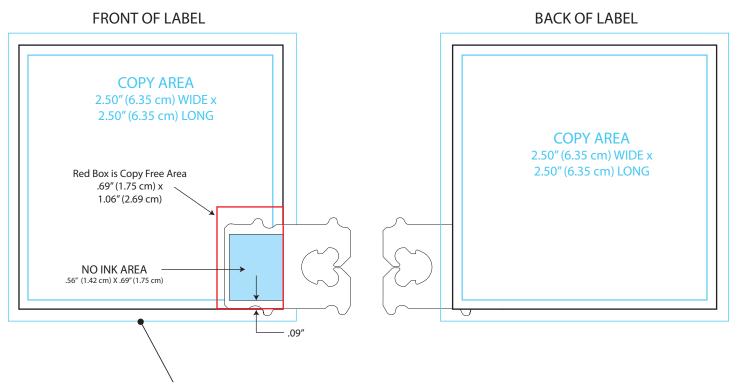
Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long



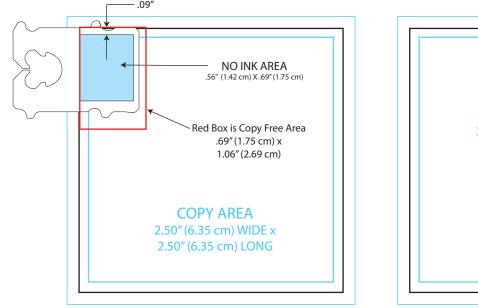


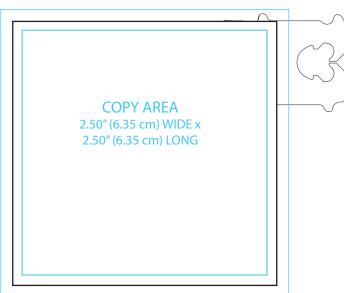
#### **SERIES TFM: LEFT HAND**

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long



Bleed Area: 3.00" (7.62 cm) wide x 3.00" (7.62 cm) long





ALTERNATE CLOSURE POSITION: FRONT

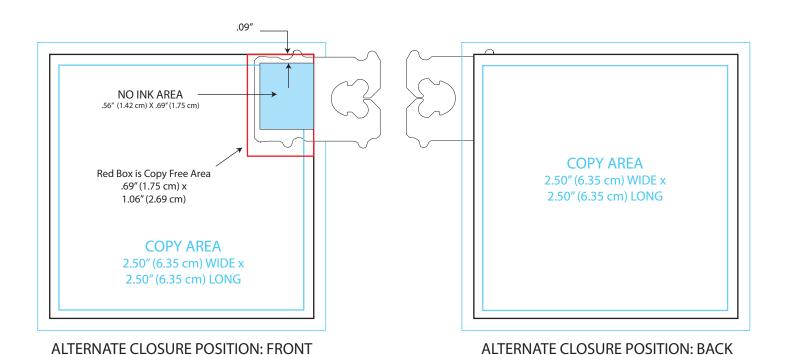
ALTERNATE CLOSURE POSITION: BACK

#### **SERIES TFM: RIGHT HAND**

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long

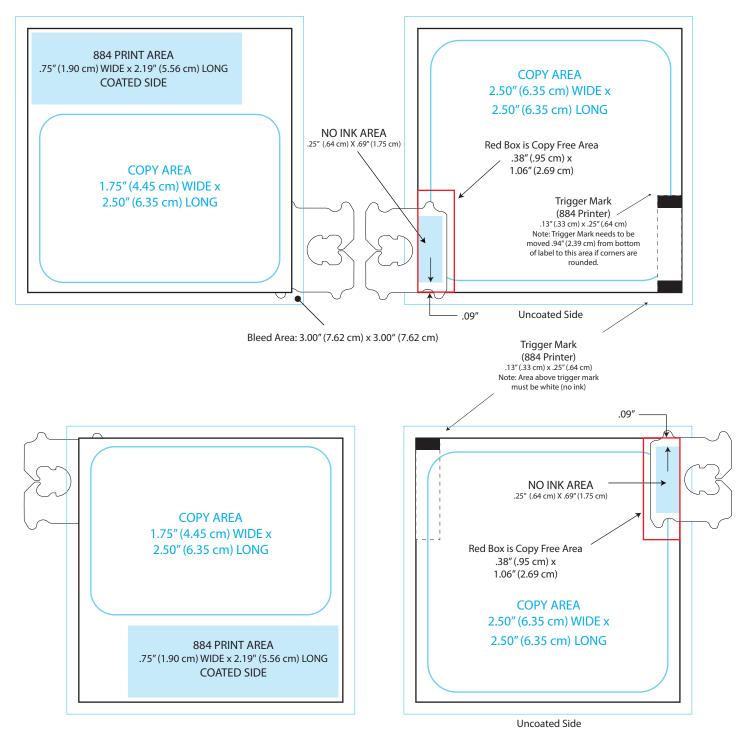


Bleed Area: 3.00" (7.62 cm) wide x 3.00" (7.62 cm) long



#### SERIES T-210: RIGHT HAND (ONLY)

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long

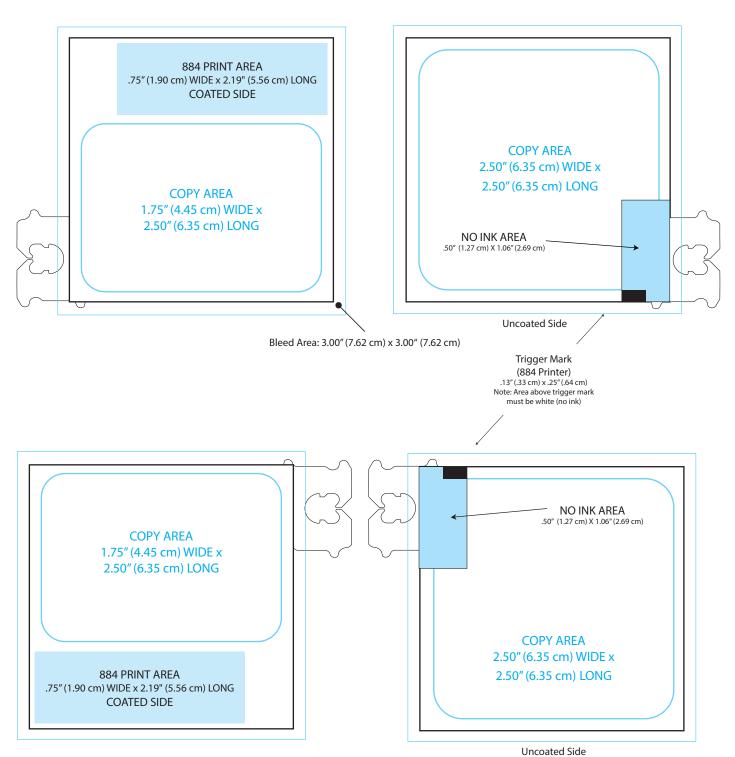


**ALTERNATE CLOSURE POSITION** 



#### SERIES T-220: Left Hand

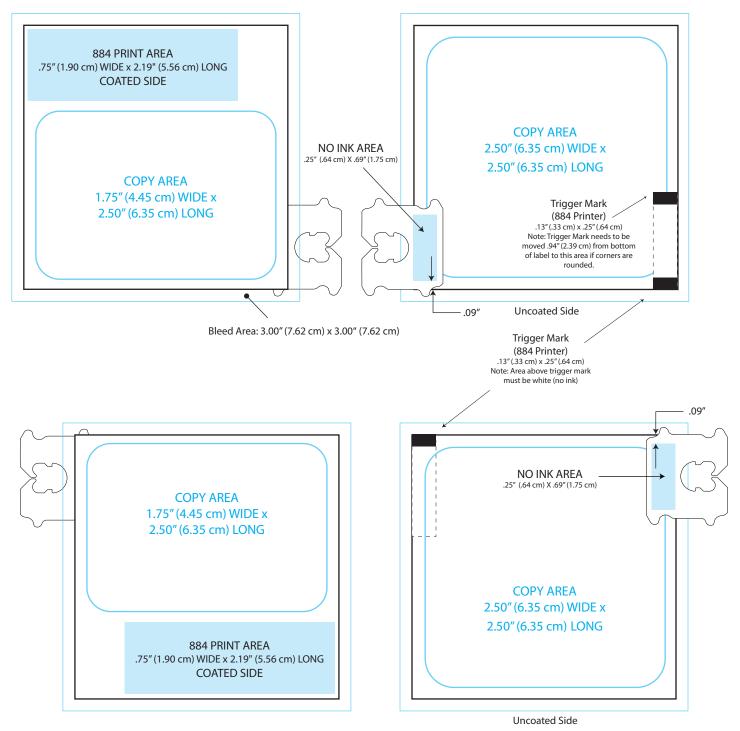
Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long



ALTERNATE CLOSURE POSITION: FRONT Corners can be Square or with 3/8" (.95 cm) Radius

#### SERIES T-220: Right Hand

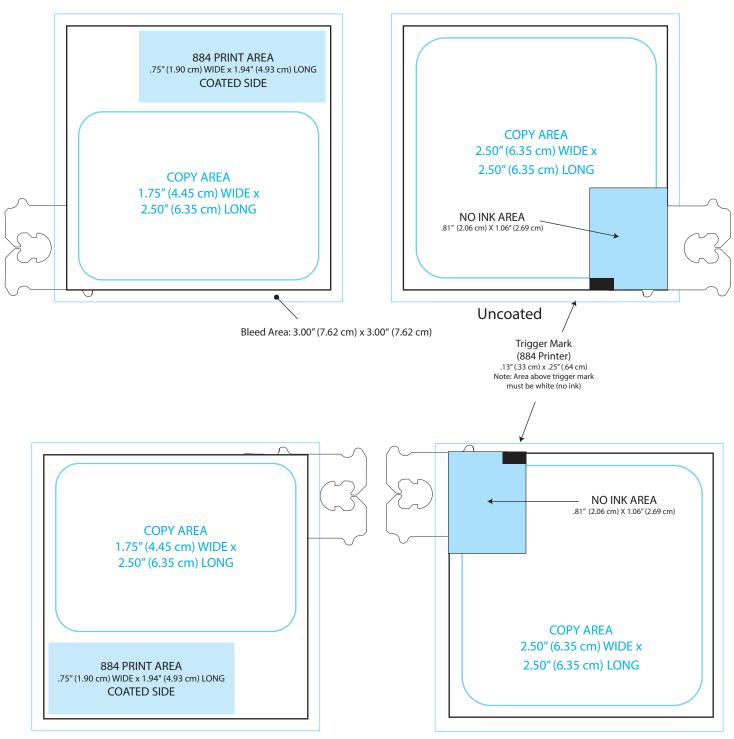
Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long



ALTERNATE CLOSURE POSITION: FRONT Corners can be Square or with 3/8" (.95 cm) Radius

#### SERIES TM-220 LEFT HAND

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long



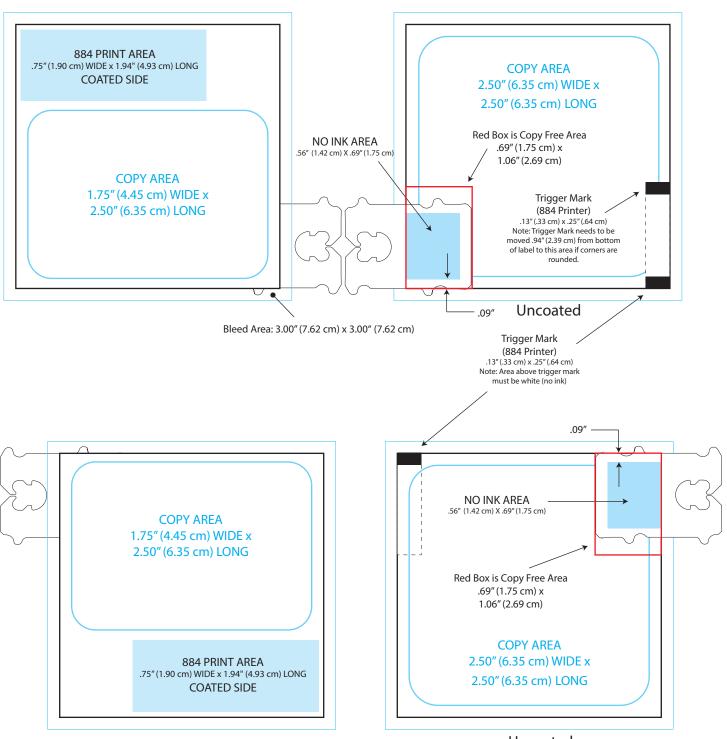
ALTERNATE CLOSURE POSITION

Uncoated

Corners can be Square or with 3/8" (.95 cm) Radius

#### SERIES TM-220: RIGHT HAND

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long

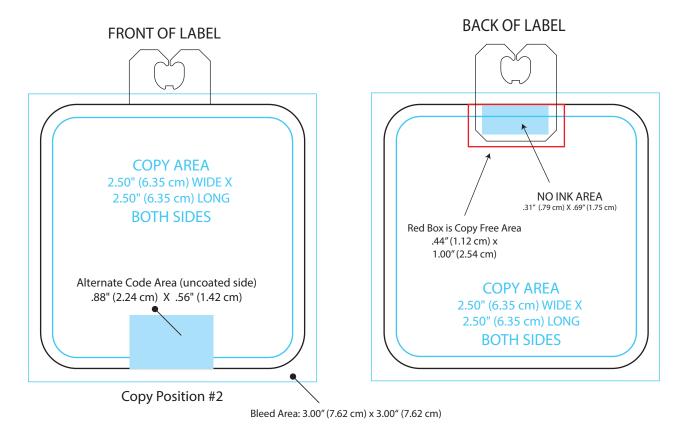


ALTERNATE CLOSURE POSITION

Corners can be Square or with 3/8" (.95 cm) Radius

#### **SERIES U**

#### Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long



**COPY AREA** NO INK AREA .31" (.79 cm) X .69" (1.75 cm) 2.50" (6.35 cm) WIDE X 2.50" (6.35 cm) LONG **BOTH SIDES** Red Box is Copy Free Area .44" (1.12 cm) x 1.00" (2.54 cm) Red Box is Copy Free Area .44" (1.12 cm) x 1.00" (2.54 cm) NO INK AREA **COPY AREA** .31" (.79 cm) X .69" (1.75 cm) 2.50" (6.35 cm) WIDE X 2.50" (6.35 cm) LONG **BOTH SIDES** Copy Position #3 ALTERNATE CLOSURE LOCATIONS Copy Position #1

Corners can be Square or with 3/8" (.95 cm) Radius



# APPENDIX 63-DJ AND 64-DV DISPENSER



The **63-DJ and 64-DV Dispensers** are inexpensive, portable, "table-top" models constructed of ABS plastic. With no moving parts the units are virtually maintenance free and extremely simple to use.



63-DJ uses the DJ Closure.



64-DV uses the DV Closure.

#### DISPENSER SPECIFICATIONS

| Size:                                       | 2.86 cm) wide x 10-3/4" (27.31 cm) long x 4-1/4" (10.80 cm) high |
|---|--|
| Material:                                   |  |
| Approximate Shipping Weight: (2 per carton) | 4 Lbs (1.8 Kg.)  |

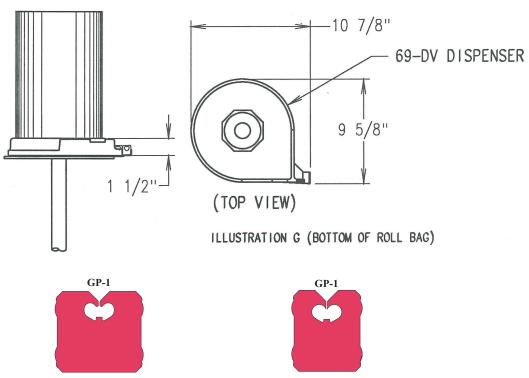


# APPENDIX 68-DJ AND 69-DV ISLAND DISPENSER

The **68-DJ** and **69-DV** Dispensers are models designed to sit under roll stock in the produce department.

68-DJ uses the DJ Closure.





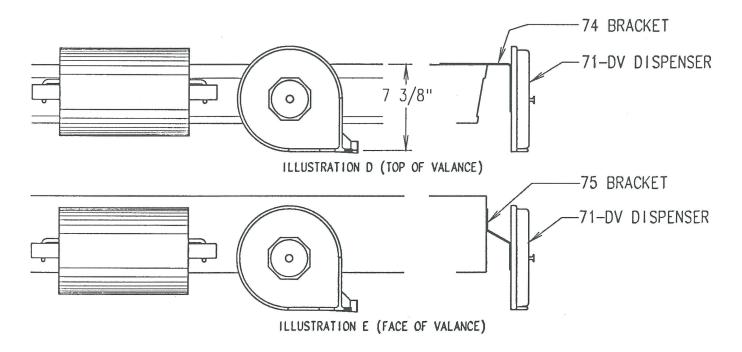
69-DV uses the DV Closure.



# APPENDIX 70-DJ AND 71-DV VALANCE DISPENSER

The **70-DJ and 71-DV Dispensers** are designed to be attached to the valance in the produce department. It can be attached on the face or on the top of the valance.







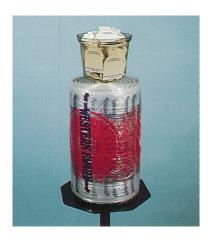
70-DJ uses the DJ Closure.



71-DV uses the DV Closure.



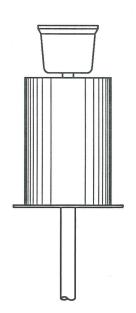
# APPENDIX 72 BULK DISPENSER CUP

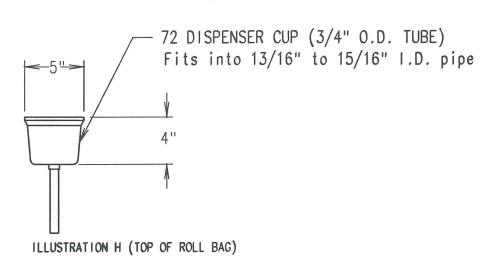


The **72 Dispenser** allows closures or closurelabels to be placed loose in the 72 'Cup' Dispenser.

The 72 Dispenser uses any of the following:

A and F Closures A-M Closures AA, AB and FA Closures CB-2 Closure-Labels MS-B2 Closure-Labels PS-B2 Closure-Labels

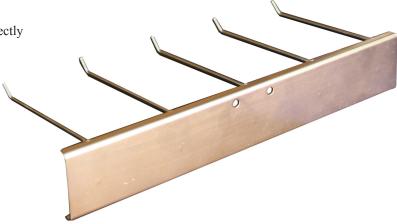






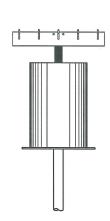
# APPENDIX 76A AND 76B DISPENSERS

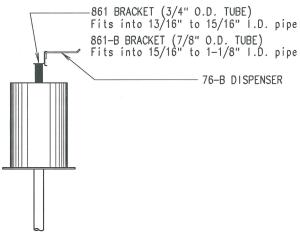
The **76A Valance Dispenser** can be directly attached to the valance in the produce department.





The **76B Island Dispenser** can be attached to the roll stock stand with one of two brackets listed below.







PLEASE MARK BIN NUMBER BELOW

Series CB-2

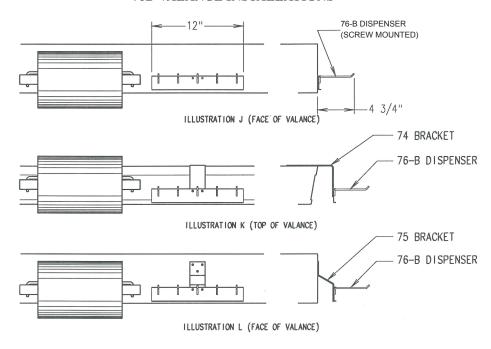


# APPENDIX 76A AND 76B DISPENSERS



The **76B Valance Dispenser** can be mounted in the produce department three different ways, shown below.

#### **76B-VALANCE INSTALLATIONS**





# APPENDIX 814 PRODUCE DISPENSER KIT

The **Type 814 Dispenser** is constructed of virtually unbreakable ABS plastic. They can be mounted to any flat, clean surface using double-sided tape (provided).

The 814 can be used with any of the following:

AA Closures

AB Closures

AD Closures

CA Closure-Label

CB-2R Closure Label



### 814 Kwik Lok Dispenser

#### 814B w/826 ADAPTER BRACKET SET

The **826 Adapter Bracket Set** permits the 814 Dispenser to be installed on existing roll bag mounts. Two or four bolts (depending on roll bag mount) quickly secures the adapter bracket to the mount. Two self-tapping screws attach the dispenser to the brackets.





#### 861 ADAPTER BRACKET SET

The **861 Adapter Bracket Set** permits the 814 Dispenser to be mounted on Island Bag Stands.

The 861 fits stands with a 3/4" O.D. (1.9 cm) pipe; the 861-B fits stands with a 7/8" (2.22 cm) pipe.

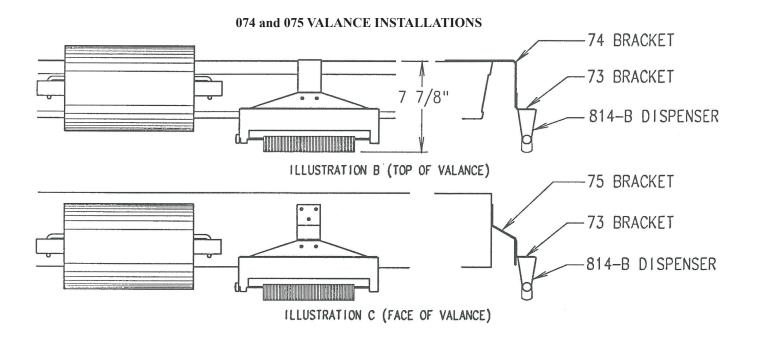


# APPENDIX 814 PRODUCE DISPENSER KIT



The **074 (top) and 075 (face) Valance Brackets** allow the 814 Dispenser to be directly mounted to the top or face of the valance above the produce.

814B w/075 VALANCE MT BRACKET-FACE





## APPENDIX BAG SIZING

Kwik Lok Corporation assumes no responsibility regarding the suitability of the bags for their intended application. To avoid costly errors, it is recommended that the bag sizes be carefully selected and the initial orders kept to the minimum quantity pending confirmation of acceptable operation and finished package appearance.

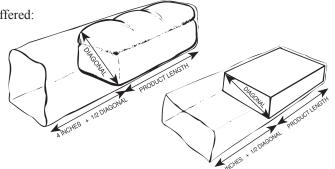
To assist you in the selection of bags, the following information is offered:

#### **BAG WIDTH:**

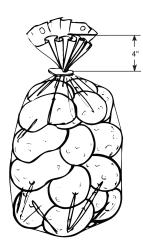
Add the width of product + the height of product + 1/2" (12.7mm).



To determine the proper bag length for a consistently shaped product (e.g. Bread, Bun Clusters, Trays, English Muffins, etc.) follow this formula:



TOTAL BAG LENGTH = PRODUCT LENGTH + 1/2 DIAGONAL LENGTH OF THE PACKAGE END + 4 INCHES (101.6MM) (Not including the wicket lip)



To determine the proper bag length for a loose bulk product (i.e. Oranges, Potatoes, Sugar, Ice, Macaroni, etc) follow this procedure.

- 1. Fill bag to desired weight using samples of the product.
- 2. Close bag with the proper Kwik Lok® Closure.
- 3. Check the length of the bag above the closure. The proper bag length would allow 4 inches (101.6mm) above the closure (not including the wicket lip.)

NOTE: Normal variations in size and density of products will occur. Oranges, grapefruit, and potatoes will dehydrate as the season progresses; bakery products vary due to over proofing, and density of ice will change because of certain manufacturing techniques. Therefore these bag length formulas take into account these variations to give maximum automatic bag closing dependability.

#### **BAG GUSSETT:**

The bag gussett is 1/2 of the product height.

#### **BAG THICKNESS:**

The thickness of the bag is dictated by several factors. The type and weight of the product is a consideration as well as the quality of the final product as determined by the customer. Thickness ranges are as follows (but not limited to):

Bakery: 0.75 to 2.0 mil (19.05 to 50.8 micron) Produce: 1.0 to 2.5 mil (25.4 to 63.5 micron) Bulk Produce: 2.0 to 4.0 mil (50.8 to 101.6 micron) Ice: 1.25 to 2.25 mil (31.75 to 57.15 micron)

General packaging: 0.5 to 3.5 mil (12.7 to 88.9 micron)



# APPENDIX BAG SIZING (WICKET)

#### **WICKET:**

While the number of bags on a wicket can vary, it is preferable to wicket no more than 500 bags at one time. This ensures easier loading, avoids the lumping resulting from the four layers of bag at the gusset section of the bags. For some thicker film bags, the maximum number of bags per wicket will be lower. The film should be free to slide up the wicket as bags are depleted. Special attention should be made as to how the bags are loaded on the wicket.

#### WICKET DETAIL

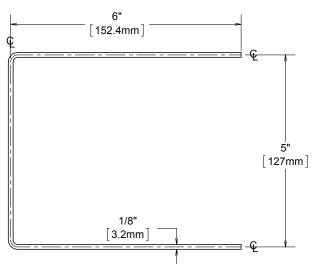


FIGURE 1: WICKET SIZE FOR 5" WICKET

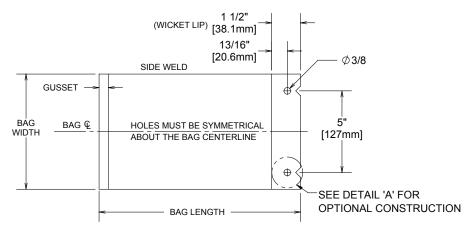


FIGURE 2: BAG SPECIFICATION FOR 5" WICKET

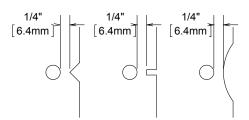


FIGURE 3: DETAIL 'A' (optional construction for wicket holes)



## APPENDIX BAG SIZING: LOK OPENING SIZE

The purpose of this article is to provide an aid in the selection of a closure opening for a particular size and type of bag. This article contains a chart that places similar sized openings into groups, and two charts that are used to determine which group a bag fits into. There is also a listing of bag types with generalized notes on closure opening recommendations.

Note: Polyethylene bags differ depending on what agents are added to the resin and what coatings/printing are applied. These variables can impact the ability of the Closer to pack a bag into what would appear to be the proper opening. Due to the potential inaccuracies of the charts, methods of closing and bag variables, this article is only an aid in determining closure opening selection. Official bag sizing recommendations must originate from Kwik Lok Yakima.

Chart 1: All of the available openings are placed in order, beginning with the smallest on the left and ending with the largest on the right. The order of arrangement is determined by the lok opening size. The majority of the openings are placed into groups. Charts 2 and 3 refer back to these Groups.

Chart 2: Use this chart for sizing small to medium sized polyethylene type bags. As an example: A bag with a width of 12 inches (30.5 cm) x 1.5 mil (38.1 microns) falls into Group C. From Chart 1, select the opening from Group C depending on the method of application. Opening #1 for hand applied, Opening GP-3 for Semiautomatic closing and Opening TGR-3 for Automatic closing.

Chart 3: Use this chart for sizing heavy mil and wide polyethylene type bags. See Chart 2 paragraph above for usage information.

Bag Type: General Information

CLAF (Full): Generally closed with a KM-NRP or Z-NRP TGR opening.

CLAF (Partial): This type of bag is of CLAF material with an all polyethylene top. Use Charts 2 and 3. However, the closure opening will not accommodate the CLAF material that can occur if attempting to close a tight package.

Drawstring: (Example: Leno onion bag) Three net openings (N-0, N-0/1 and N-1) are used to close drawstrings depending on size of string and available opening in a chosen series. See 'Mesh' below.

Foil: (Example: Bread Bag) Use Charts 2 and 3. Increase the opening size recommendation by one group.

Leno: This rather stiff mesh material requires a large opening. Generally a Z-NRP #6 is used.

Mesh: (Example: soft knitted net potato bag) Generally closed with a K-NRP or KM-NRP TGR type opening. Note: When replacing a drawstring with a closure, it is not recommended that the length of the bag needs to be increased so that there is enough bag top for the Closer to work with.

Paper: (Paper-poly combo): (Example: Bread Bag) Generally a KW-NRP R5B closure is recommended, and in some cases the KM-NRP TGR-6 is utilized.

Polyethylene: (Example: Standard U.S. bread bags) Use Charts 2 and 3.

Polyethylene w/anti (low)-slip agent: (Example: 20 Lb carrot bag) Use Charts 2 and 3. Increase the opening size recommendation by one group if sizing for an automatic closer.

Polyethylene for ice bags (or other cold room environments): Use Charts 2 and 3. Increase the opening size recommendation by one group if sizing for an automatic closer. It is not mandatory, but recommended, to use an opening without side-teeth (Example: Instead of a TGR-5 use a #3 opening).

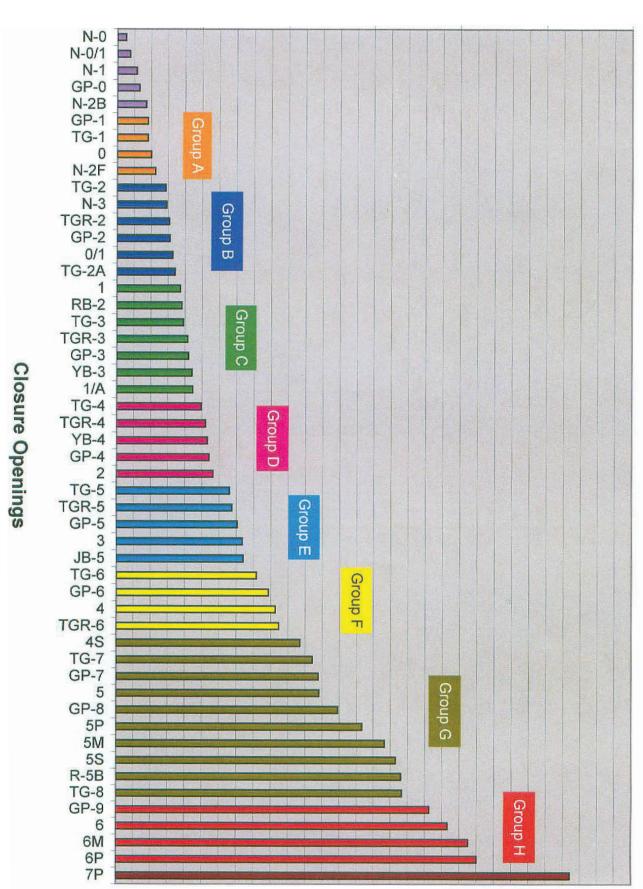
Polyethylene Master: (Example: Twin-packed bread bag) Typically a KM-NRP TGR-6 or a Z-NRP TG-7 closure is used to close the outer bag of a multiple bread loaf package. The large opening size is used to accommodate up to all bag necks, which includes the inner bags.

Polypropylene: (Example: Bag produced by a Vertical Form and Fill Machine) Use Charts 2 and 3. Increase the opening size recommended closure by two groups. A bag width of 12 inches (30.5 cm) x 1.5 mil (38.1 microns) falls into Group C (TGR-3), but the recommended closure opening is increased to Group E (TGR-5).

Vexar/Extruded Net: These bags are closed with any of the N-style openings. It is best to select the tightest opening possible. It is also recommended that, in most cases, heavy duty plastic be specified.

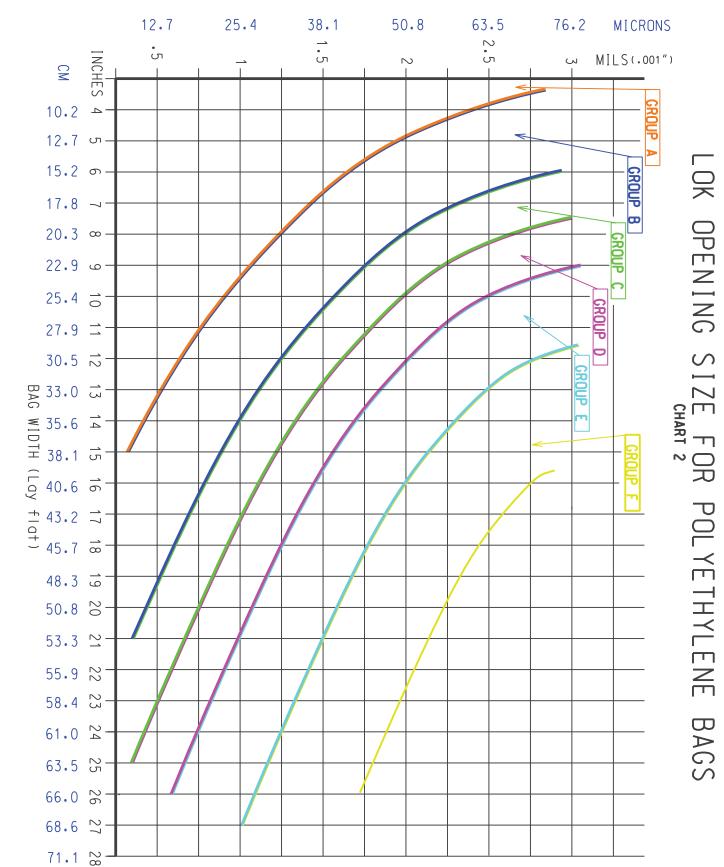


# APPENDIX CHART 1



# Volume of Closure Openings Chart 1

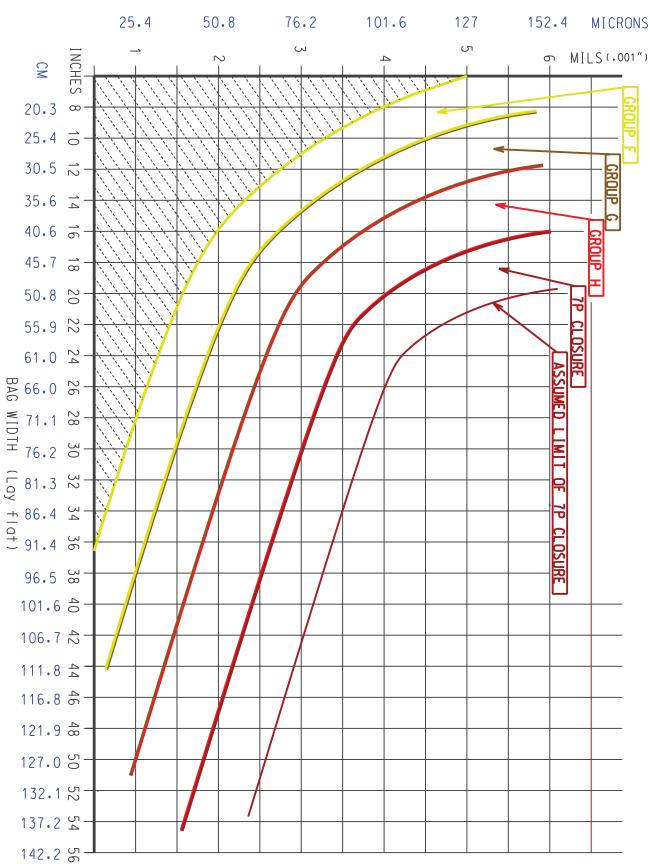
# APPENDIX CHART 2





# APPENDIX CHART 3

BAG THICKNESS



LOK OPENING SIZE FOR POLYETHYLENE

BAGS



# **APPENDIX** SHIPPING CARTON DIMENSIONS

| CARTON # | APPROXIMATE OUTSIDE DIMENSIONS (Length x Width x Height)  | VOLUME                              | CARTONS<br>PER<br>PALLET |
|----------|---|-------------------------------------|--------------------------|
| 0C-0004  |   | 1.53 cu. ft(0.043 m³)               | 36                       |
| 0C-0005  | 4-7/8" x 3-5/8" x 24-5/8" (12.4 cm x 9.2 cm x 62.5 cm)    | 0.25 cu. ft(0.007 m³)               | *                        |
| 0C-0006  | 4-7/8" x 3-1/2" x 19-5/8" (12.4 cm x 8.9 cm x 49.8 cm)    | 0.19 cu. ft(0.005 m³)               | 100                      |
| 0C-0007  |   | 2.08 cu. ft(0.059 m³)               | 27                       |
| 0C-0129  | 15" x 15" x 6-7/8" (38.1 cm x 38.1 cm x 17.5 cm)          | 0.90 cu. ft(0.025 m³)               | 72                       |
| 0C-0203  |   | 3.09 cu. ft(0.087 m³)               | 27                       |
| 0C-0233  | 7-1/2" x 4-1/8" x 12-1/2" (19.1 cm x 10.5 cm x 31.8 cm)   | 0.22 cu. ft(0.006 m³)               | *                        |
| 0C-0522  |   | 1.95 cu. ft(0.055 m³)               | 36                       |
| 0C-0719  | 13" x 12-1/8" x 7" (33 cm x 30.8 cm x 17.8 cm)            | 0.64 cu. ft(0.018 m³)               | *                        |
| 0C-0733  |   | 0.62 cu. ft(0.017 m <sup>3</sup> )  | 80                       |
| 0C-0906  |   | 0.43 cu. ft(0.012 m <sup>3</sup> )  | 120                      |
| 0C-1983C | 14-1/4" x 14-1/4" x 11-3/8" (36.2 cm x 36.2 cm x 28.9 cm) | 1.34 cu. ft. (0.038 m <sup>3)</sup> | 45                       |



# APPENDIX TERMS AND CONDITIONS

TERMS: All Kwik Lok Products are sold Ex Works. Terms available on approved credit are net cash 30 days. Custom printed closure-labels, automatic equipment and large volume orders may require payment in advance

CLOSURE WARRANTY: Closures are warranted to be free of manufacturing defects. Closures are guaranteed to be usable for one-year after manufacturing date. Closure-label warranty is void if closure-labels are stored at temperatures below 32°F (0°C) or over 100°F (37.8°C). We do not suggest closure-labels be stored in metal sheds or buildings that are not adequately protected from heat.

#### RETURN POLICY FOR CLOSURES AND CLOSURE-LABELS:

Kwik Lok Corporation understands that sometimes products do not fit the needs of our customers for one reason or another. Therefore, when requesting to return products, we ask that you follow the steps outlined below.

#### 1. Before you return products:

Most product issues can be resolved by contacting a Kwik Lok Customer Service Representative. Credit will be issued for acceptable product returns. In this event you will need to receive pre-approval and obtain a valid Return Material Authorization (RMA). The RMA number must be issued from the facility that the closures/closure-labels were originally invoiced from.

- No returns will be accepted without a valid RMA.
- Return Material Authorizations are valid for 30 days.

#### 2. Acceptable product returns:

- Products must be returned in resalable condition.
- All products must be in original Kwik Lok cartons.
- No damaged, partial or open cartons will be accepted.
- All shipping documents, correspondence, Bill of Lading and cartons should include the RMA number.
- No custom orders, such as pre-printed labels, are refundable other than for reasons of defects.
- Unless otherwise stated, all returns or exchanges must be shipped prepaid.

#### 3. Restocking fees and rejected returns:

- All product returns for reasons other than order processing errors or production defects are subject to a 15% restocking fee.
- Kwik Lok reserves the right to refuse return shipment of damaged product.
- Products arriving at any Kwik Lok factory without pre-approval and an RMA number will be refused and returned to shipper.

